

Non-Linear Stability Analysis of Cells Having Different Types of Cathode Surface Geometry

Marc Dupuis

Valdis Bojarevics

GENISIM

*University of Greenwich,
School of Computing and Mathematics*

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Plan of the Presentation

- **Introduction**

- The irregular cathode surface technology has some effect on the drag of the cathode surface on the metal flow
- The irregular cathode surface technology has significant impact on the metal pad horizontal current
- The irregular cathode surface technology may or may not have a significant impact on the global steady-state metal flow pattern and bath-metal interface deformation

- **Cell stability study on a standard flat cathode surface cell**

- 500 kA cell with regular flat cathode surface base case
- Base case minus 5 mm ACD
- Base case minus 5 cm metal pad level
- Base case plus 15 cm ledge toe thickness
- Improved magnetic field case

- **Cell stability study on a cathode with lateral ridges**

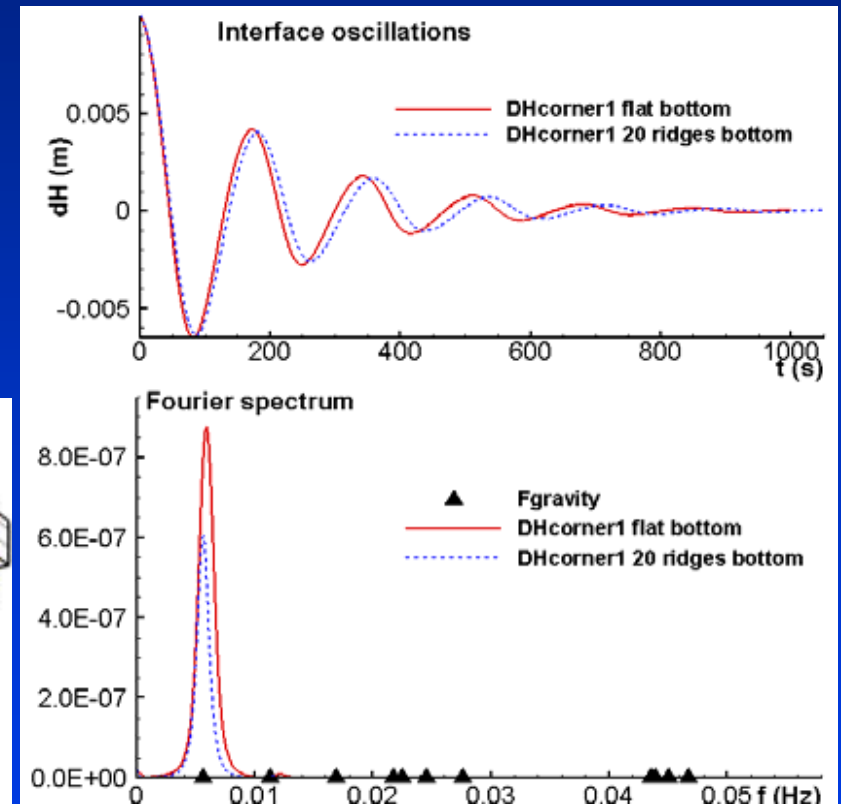
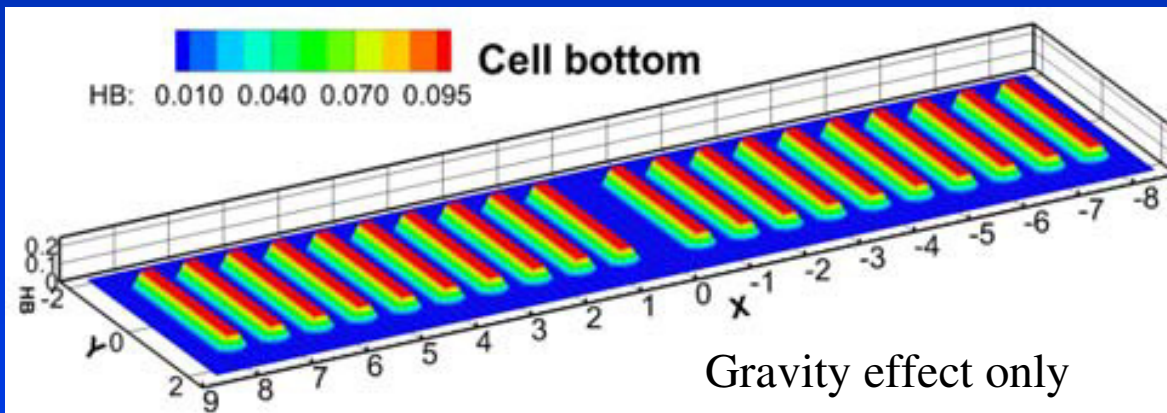
- **Cell stability study on a cathode with longitudinal ridges**

- **Conclusions**

Introduction

The irregular cathode surface technology has some effect on the drag of the cathode surface on the metal flow

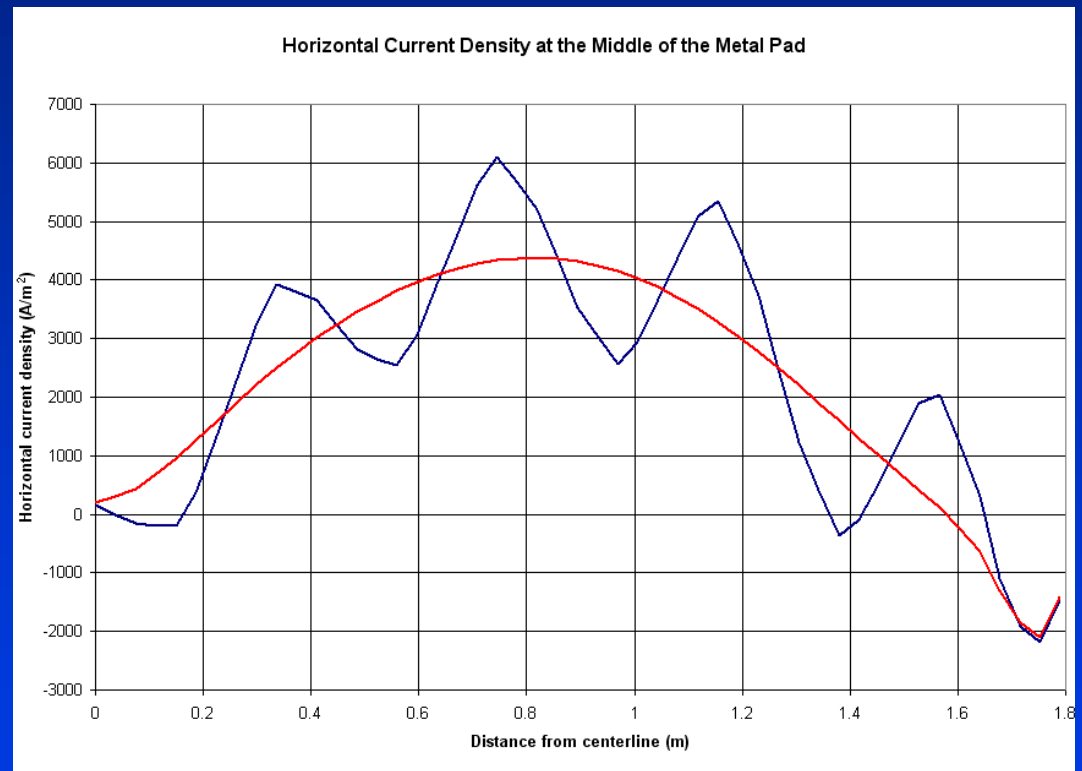
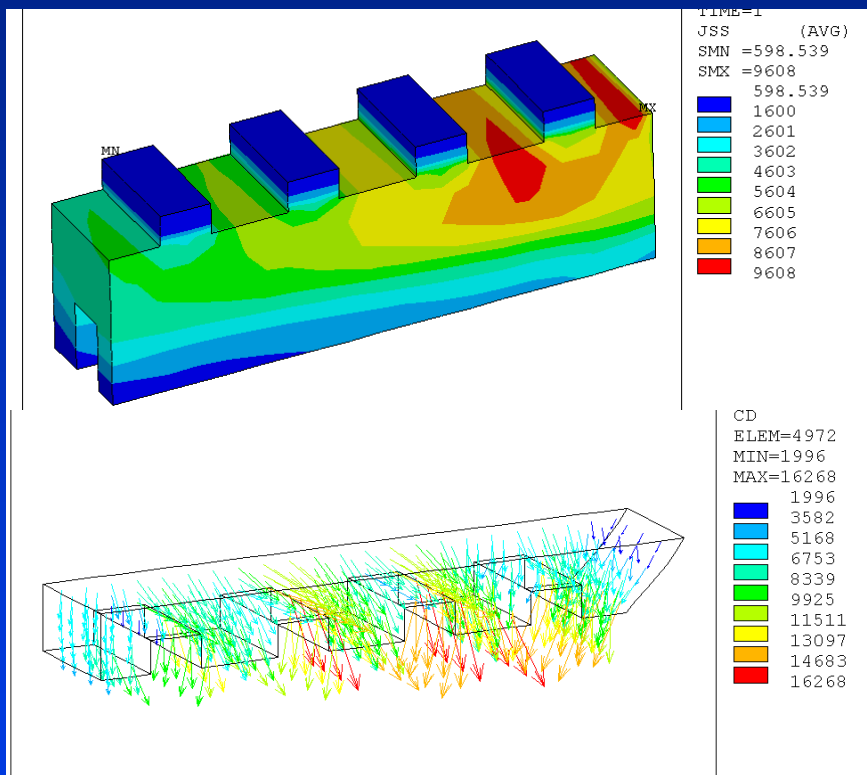
The effect of bottom friction enhancing elements is evaluated using the depth sensitive turbulent velocity model. The sloshing gravity wave without MHD interaction is confirmed to be damped moderately in the presence of the bottom ridge elements.



Ref: V. Bojarevics, "MHD of Aluminium Cells with the Effect of Channels and Cathode Perturbation Elements," TMS Light Metals 2013, 609-614.

Introduction

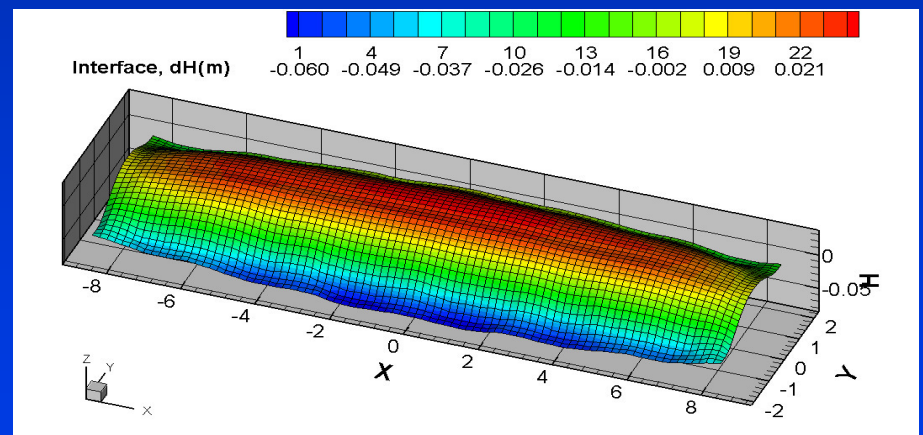
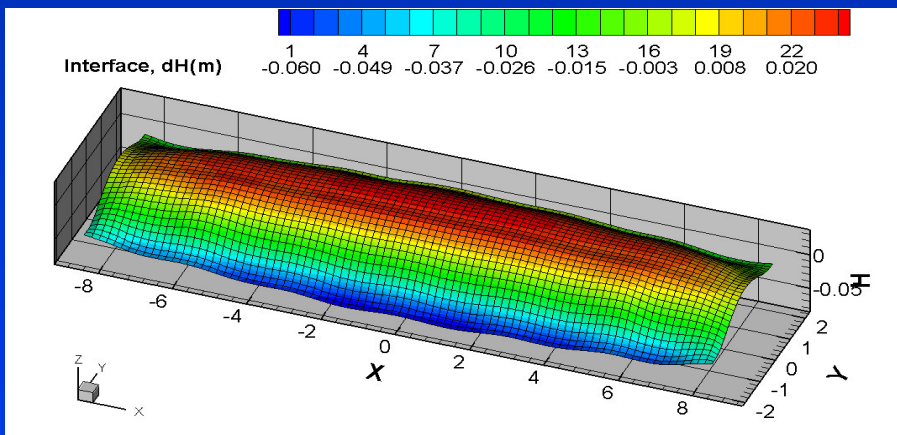
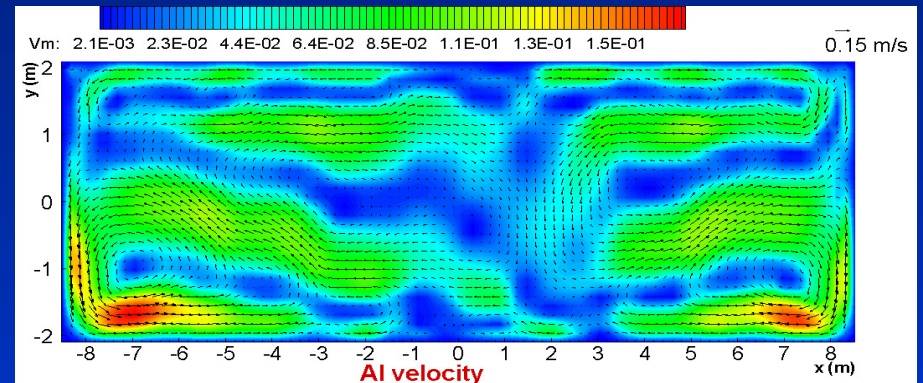
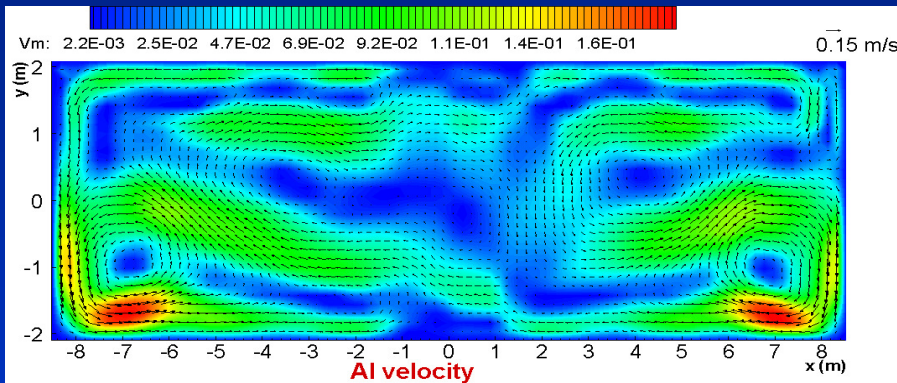
The irregular cathode surface technology has significant impact on the metal pad horizontal current



Ref: M. Dupuis and al, "Influence of the Cathode Surface Geometry on the Metal Pad Current Density and MHD Cell Stability," TMS Light Metals 2014, 479-484.

Introduction

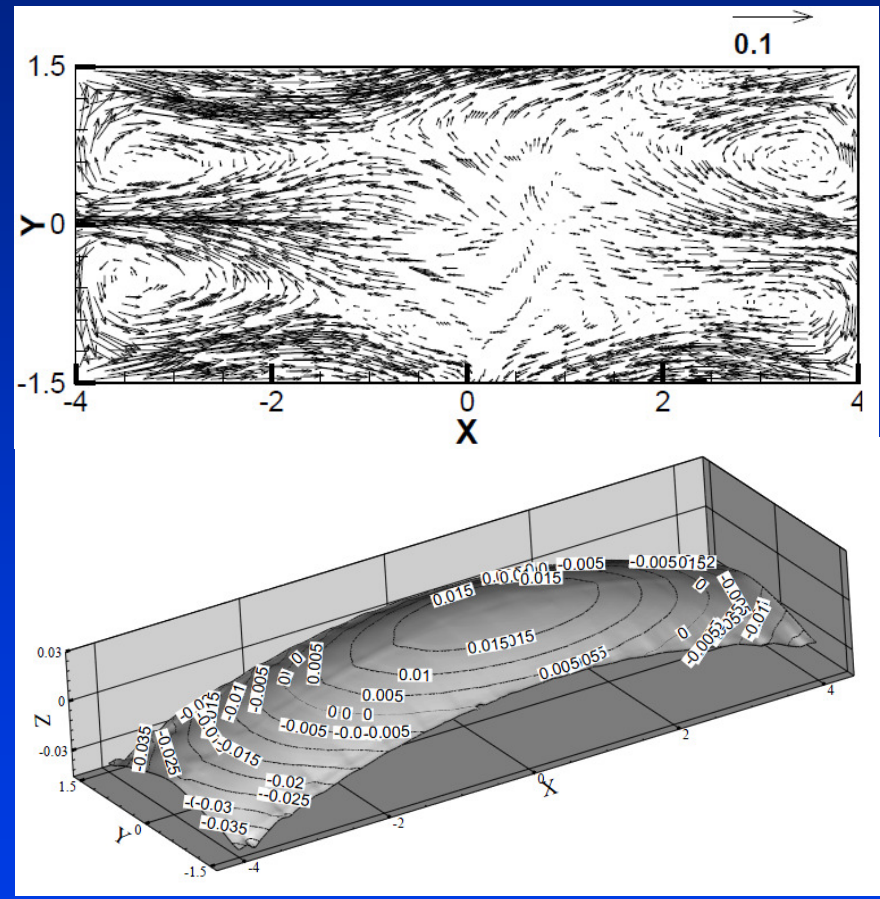
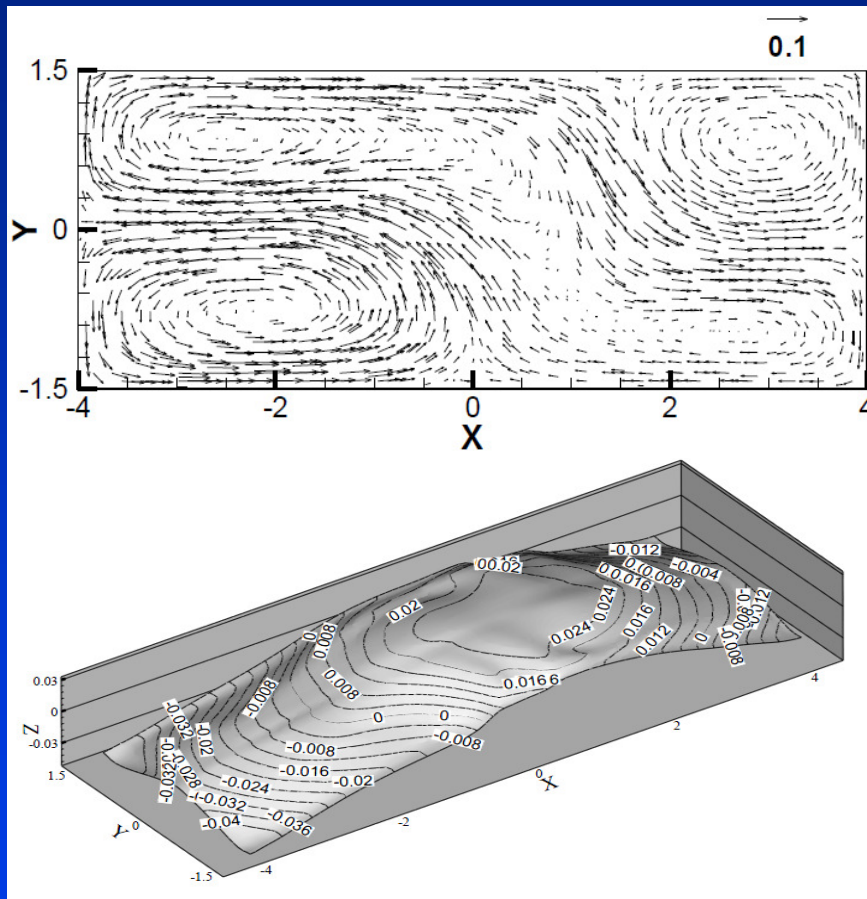
The irregular cathode surface technology may or may not have a significant impact on the global steady-state metal flow pattern and bath-metal interface deformation



Ref: M. Dupuis and al, "Newest MHD-Valdis Cell Stability Studies," International Aluminium Journal, 2014, 90(1/2), 42-44.

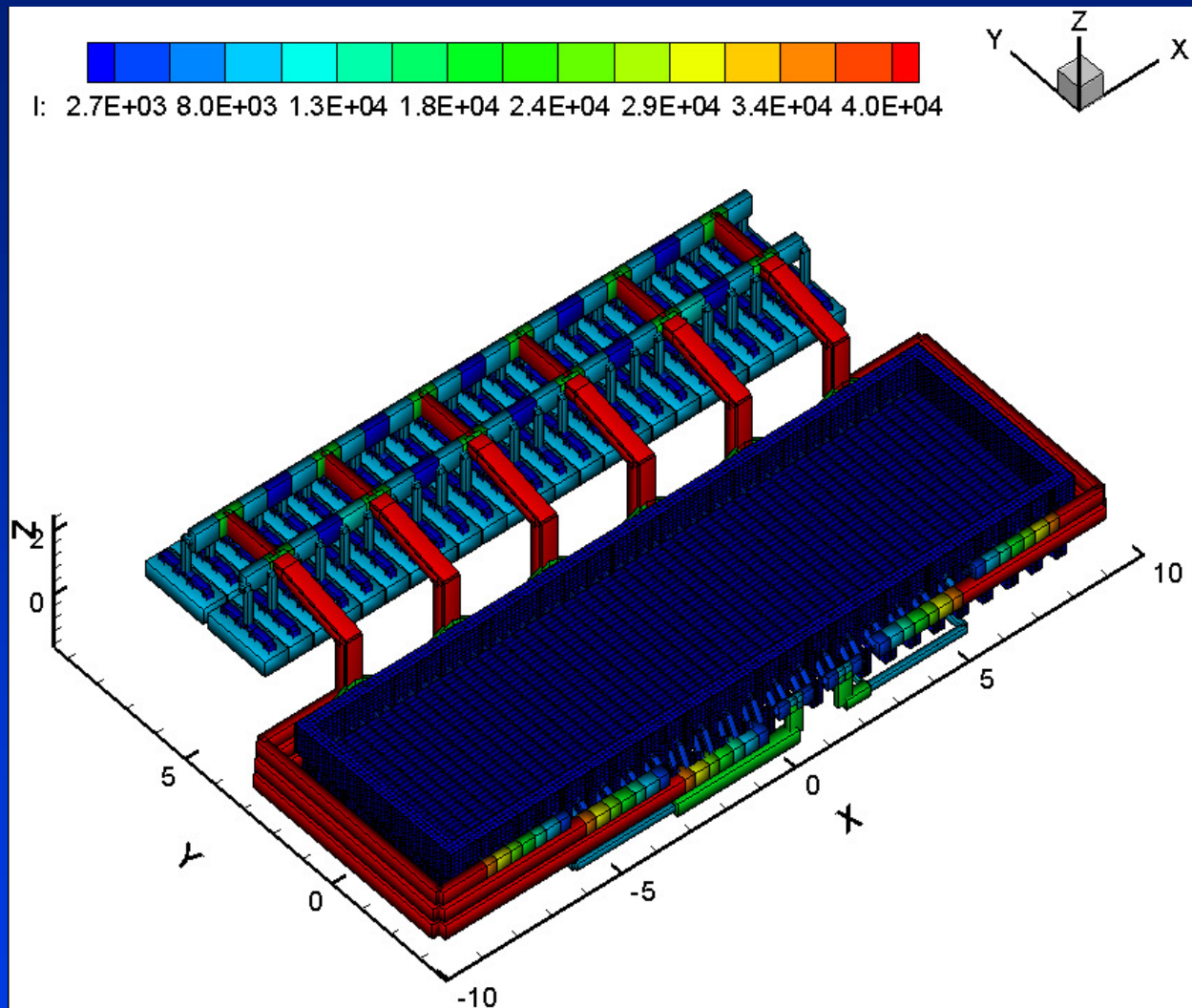
Introduction

The irregular cathode surface technology may or may not have a significant impact on the global steady-state metal flow pattern and bath-metal interface deformation



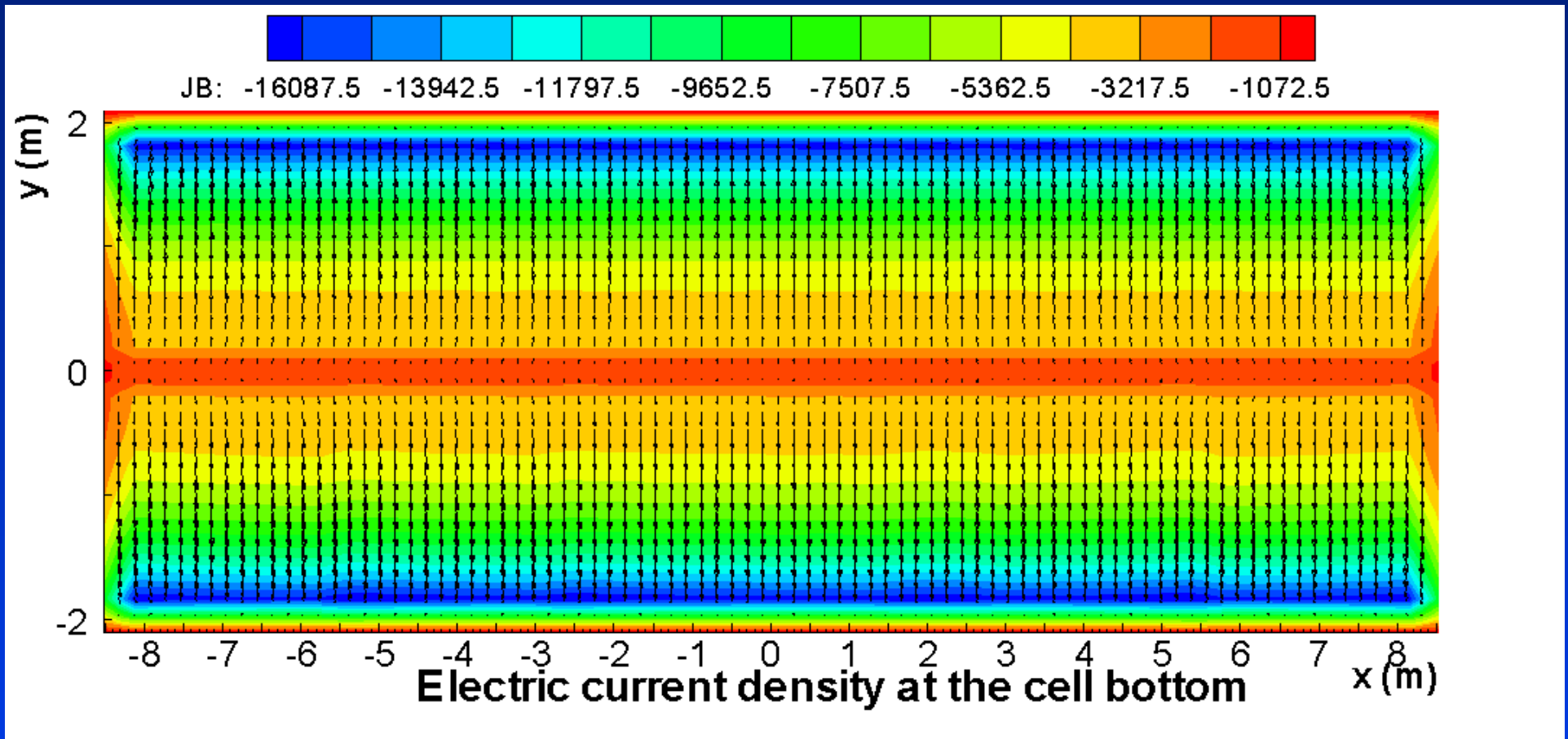
Ref: Q. Wang and al, "Effect of Innovative Cathode on Bath/Metal Interface Fluctuation in Aluminum Electrolytic Cell," TMS Light Metals 2014, 491-494.

500 kA Cell with Regular Flat Cathode Surface Base Case



Geometry of the 500 kA base case model showing the current intensity solution in each conductor (in A)

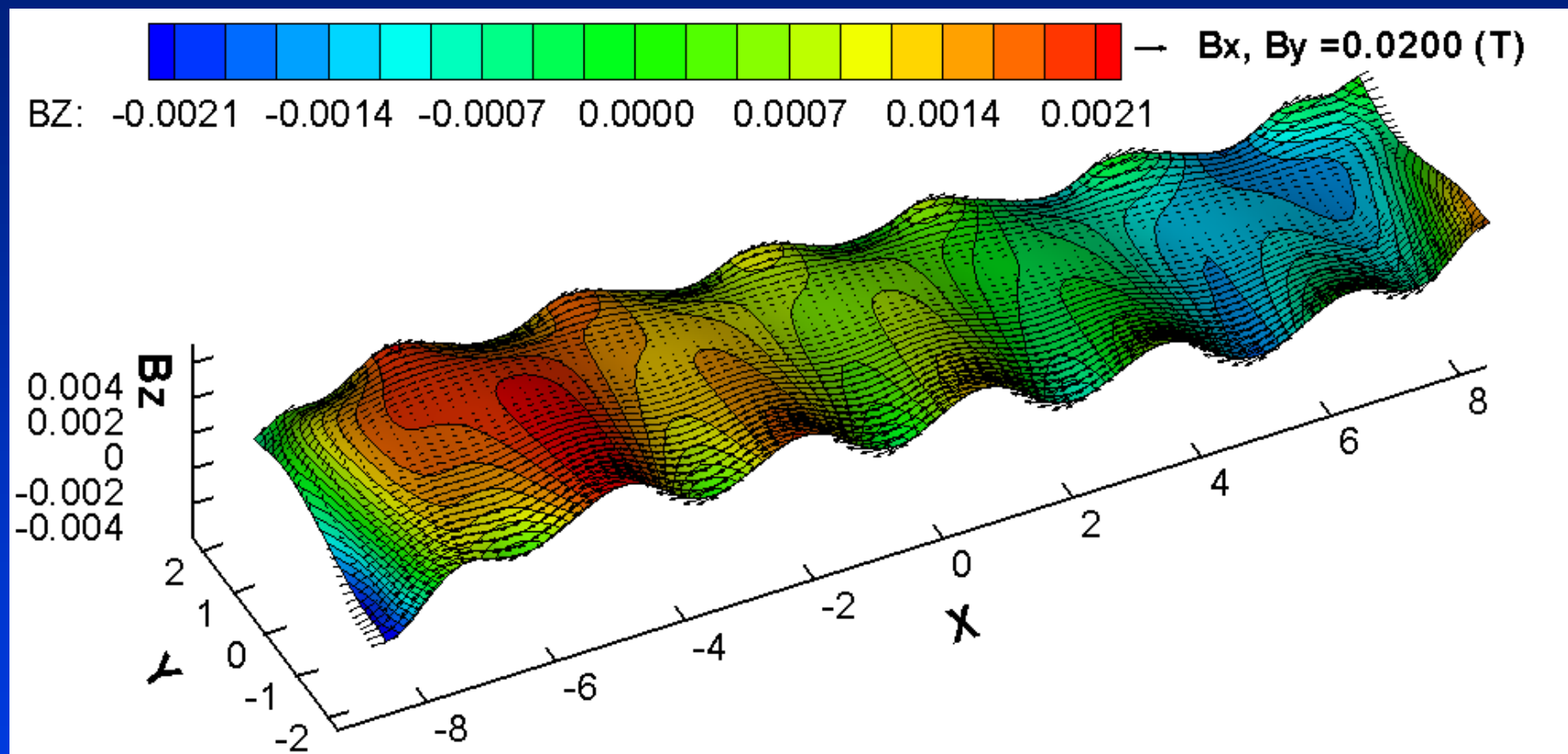
500 kA Cell with Regular Flat Cathode Surface Base Case



Current density solution on the top surface of the cathode (in A/m²)



500 kA Cell with Regular Flat Cathode Surface Base Case

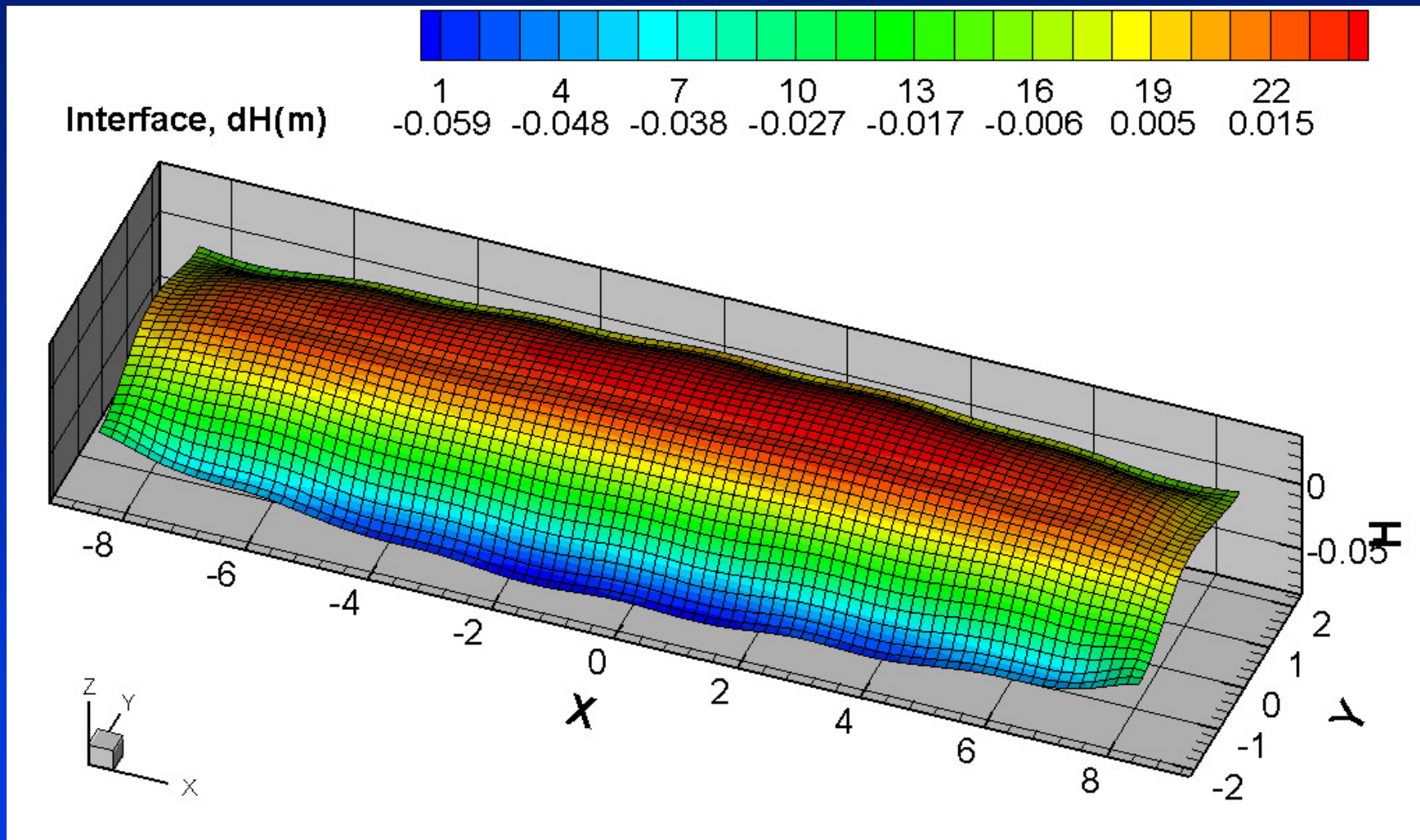


Vertical component of the magnetic field solution
in the middle of the metal pad (in T)

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500 kA Cell with Regular Flat Cathode Surface Base Case

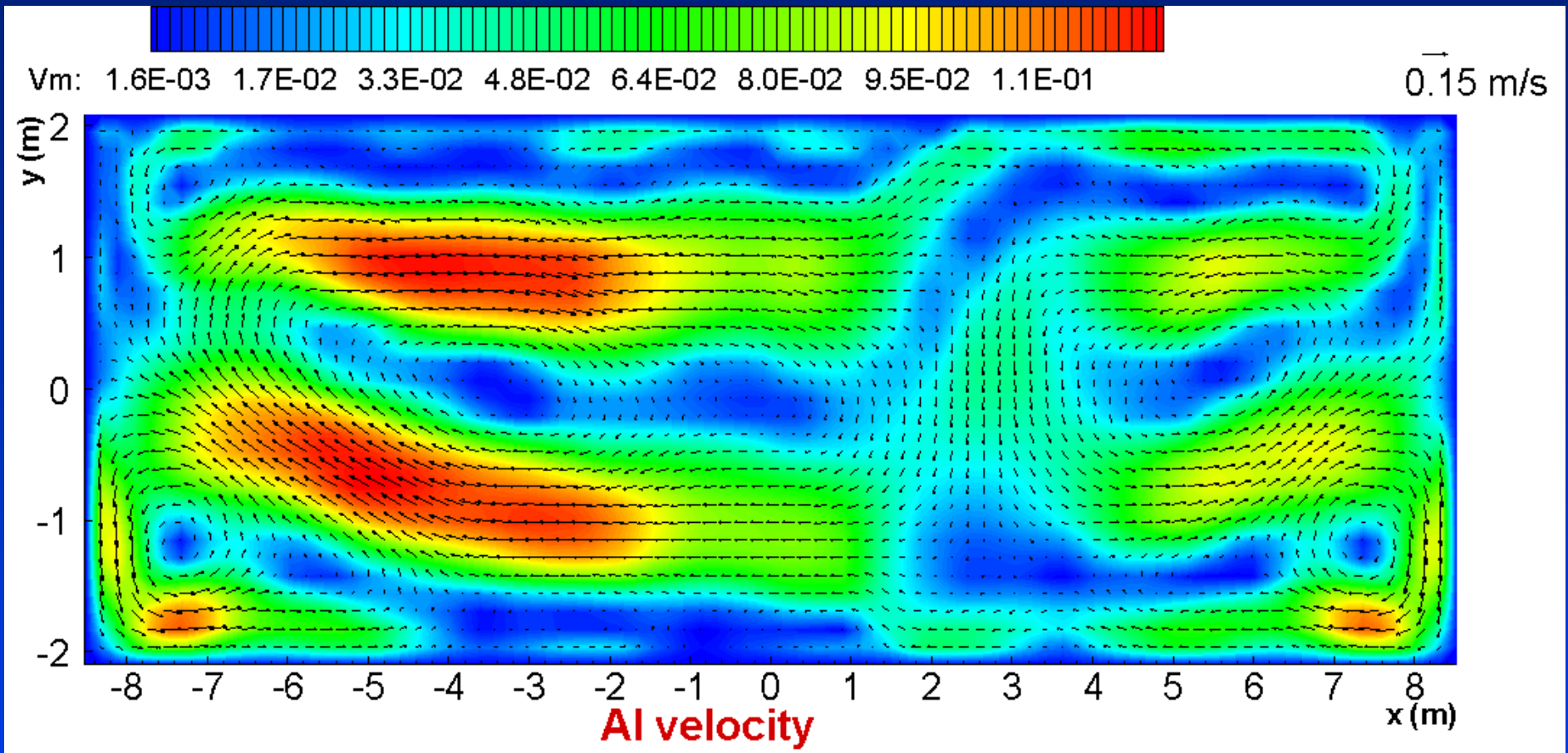


Steady-state bath-metal interface deformation (in cm)

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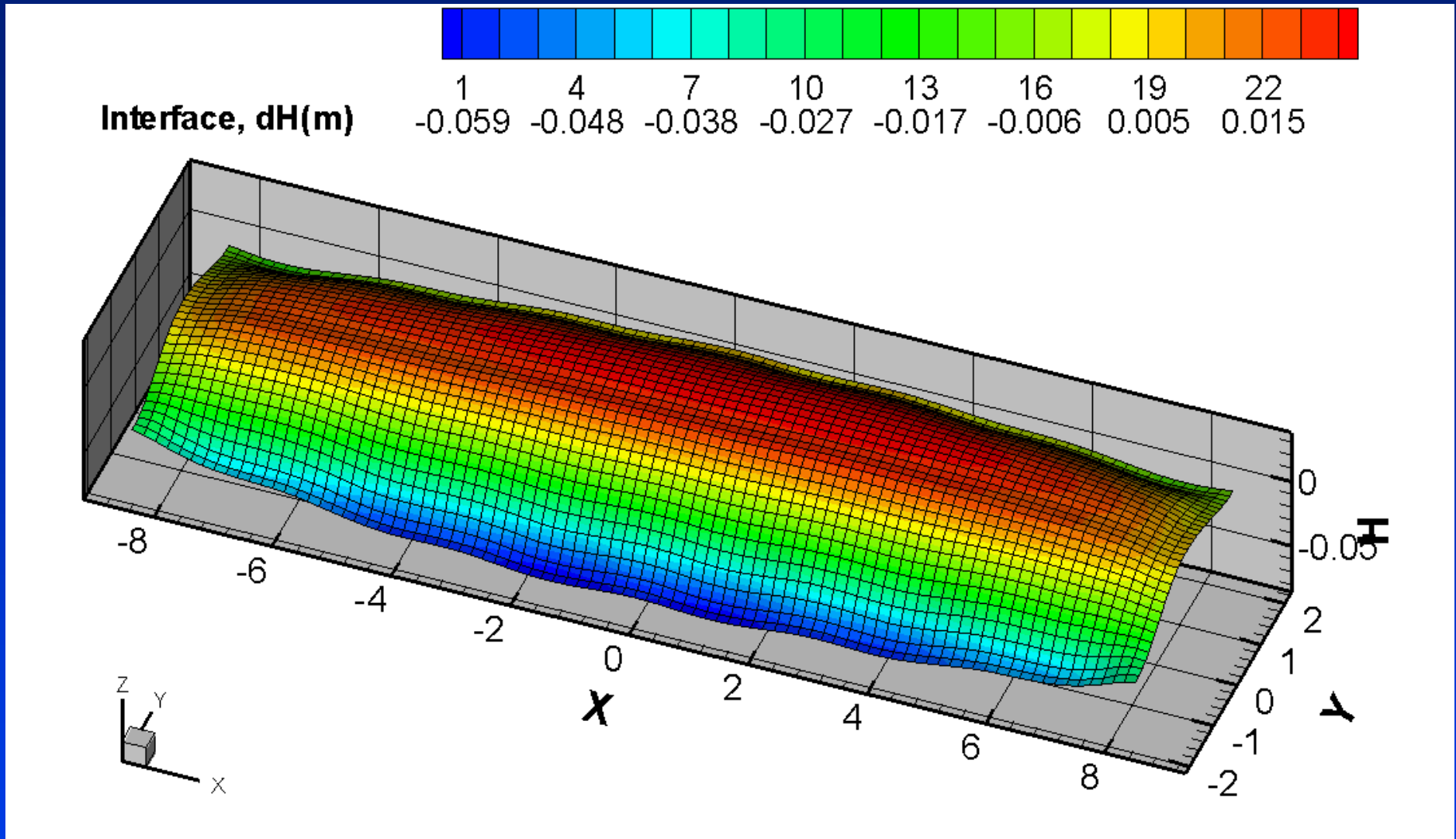
500 kA Cell with Regular Flat Cathode Surface Base Case



Steady-state flow pattern in metal pad (in m/s)



500 kA Cell with Regular Flat Cathode Surface Base Case

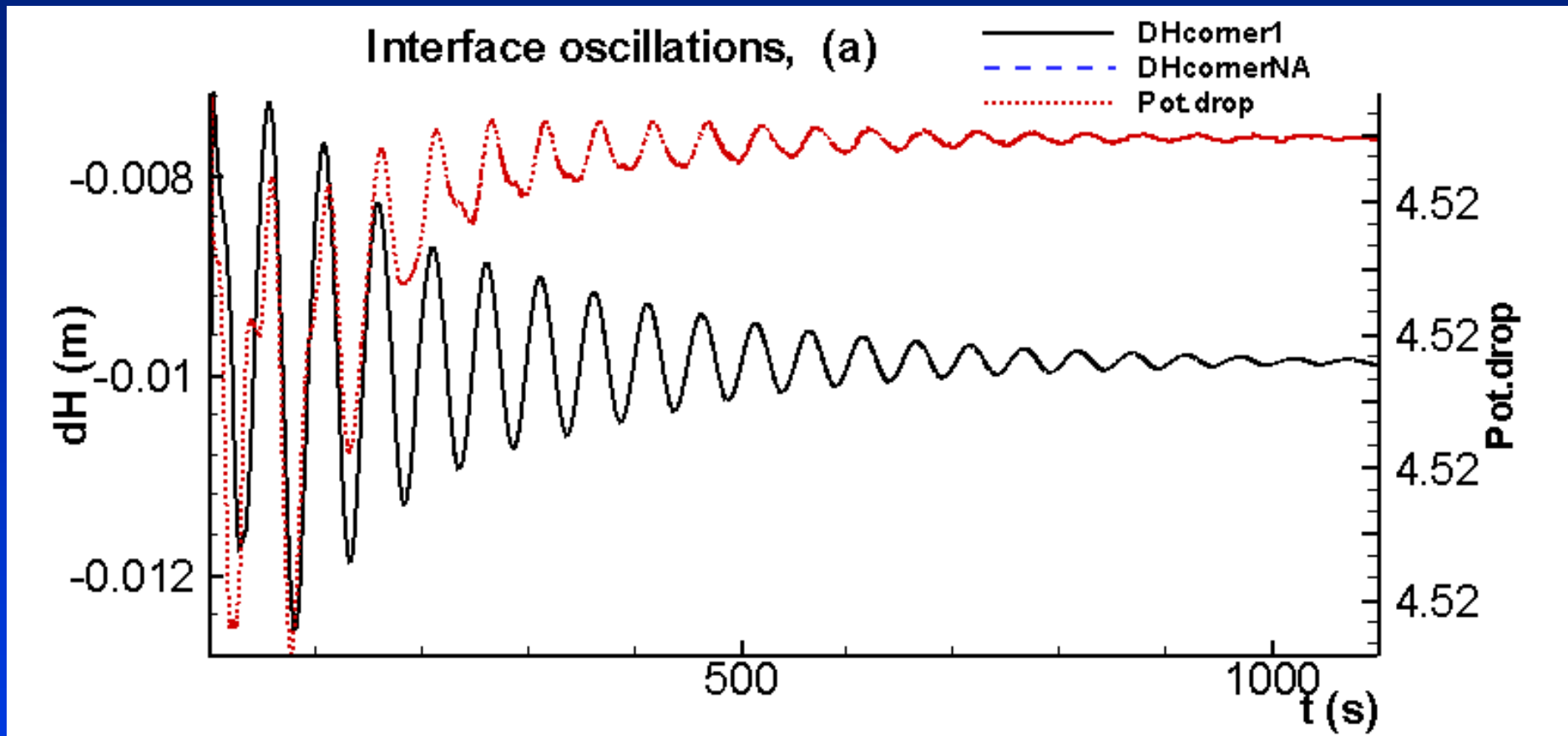


Evolution of the bath-metal interface during the cell stability analysis

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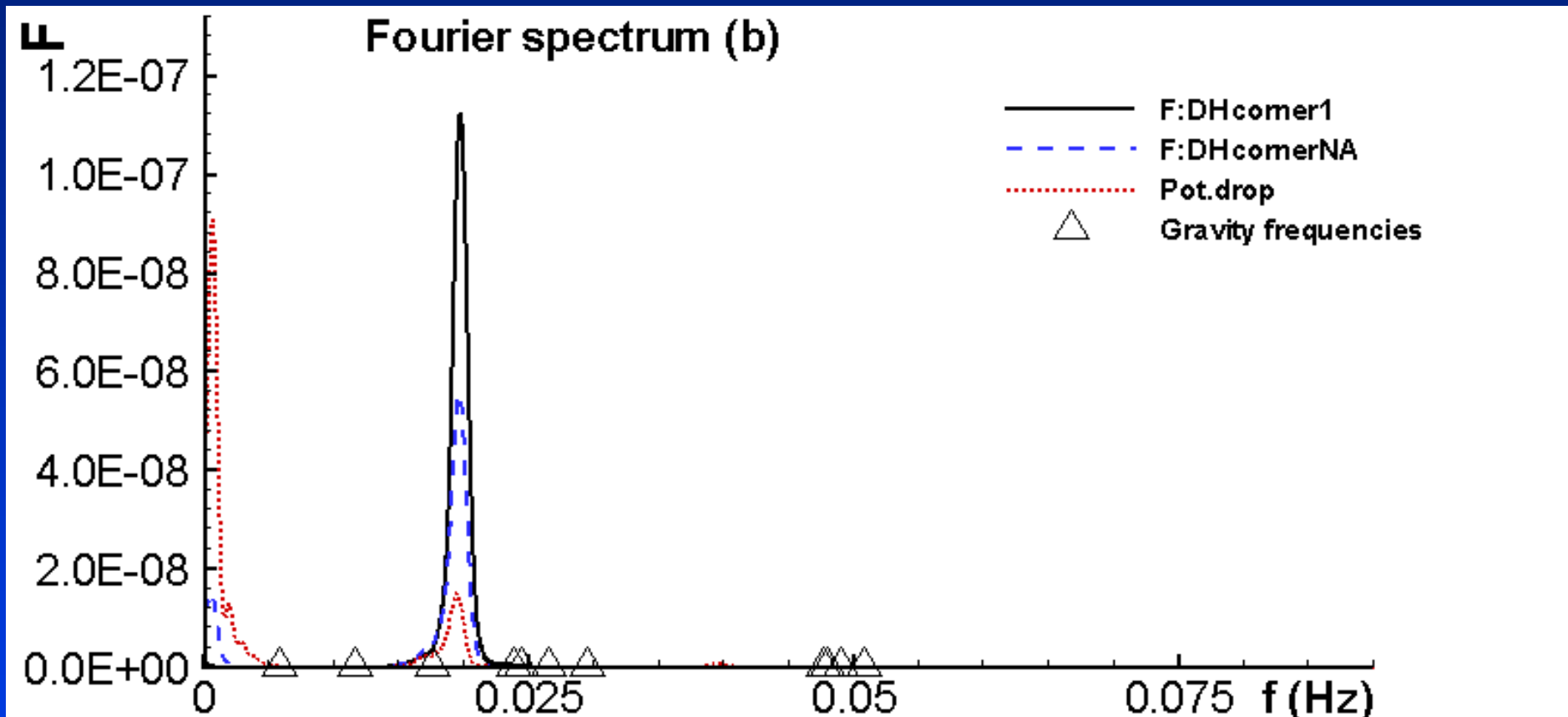


500 kA Cell with Regular Flat Cathode Surface Base Case



Evolution of one point on the interface position (in m)

500 kA Cell with Regular Flat Cathode Surface Base Case

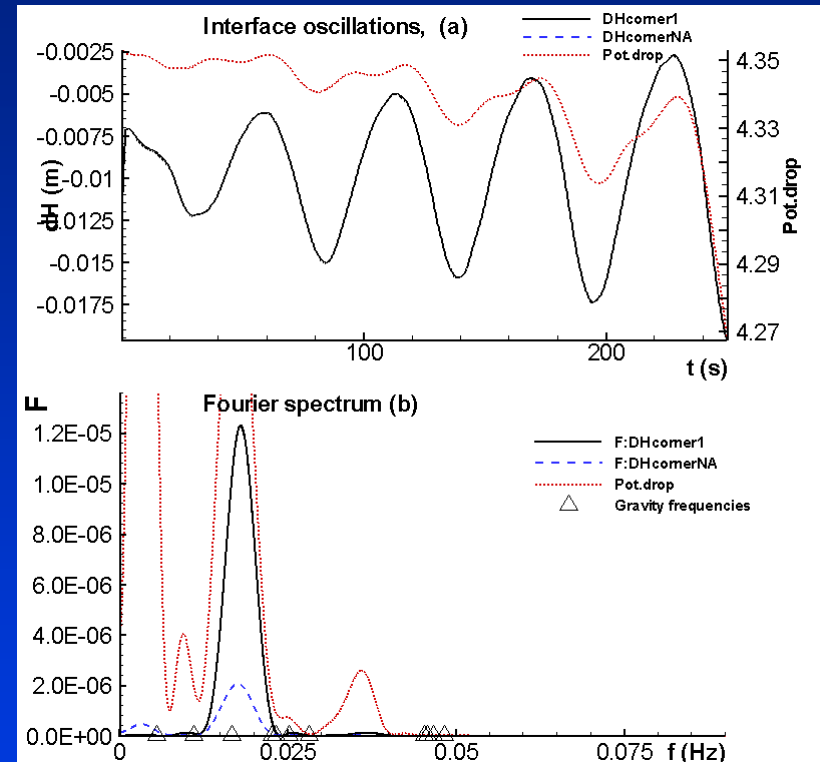
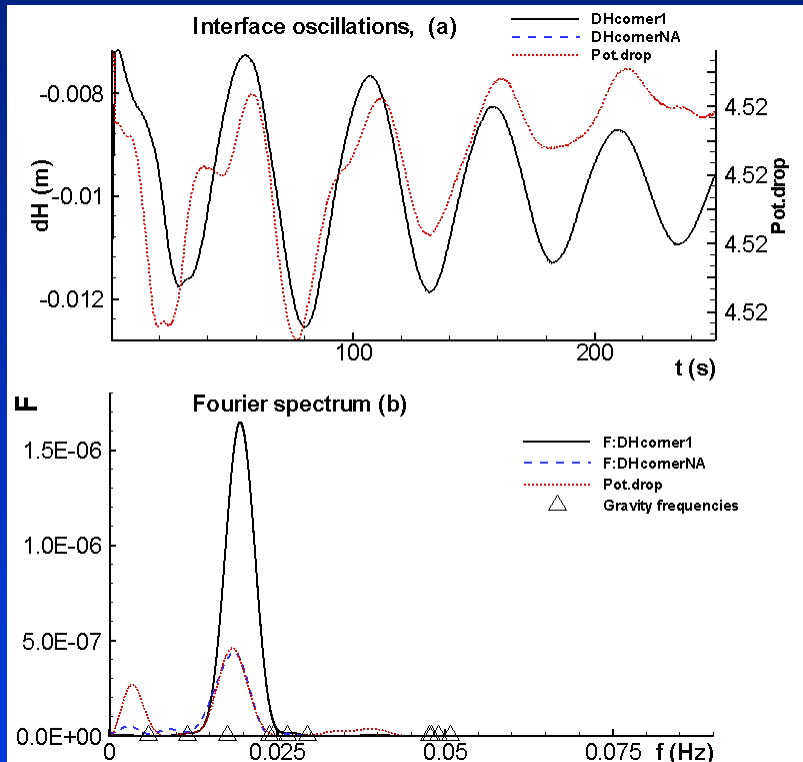


Results of the spectral analysis of the wave evolution

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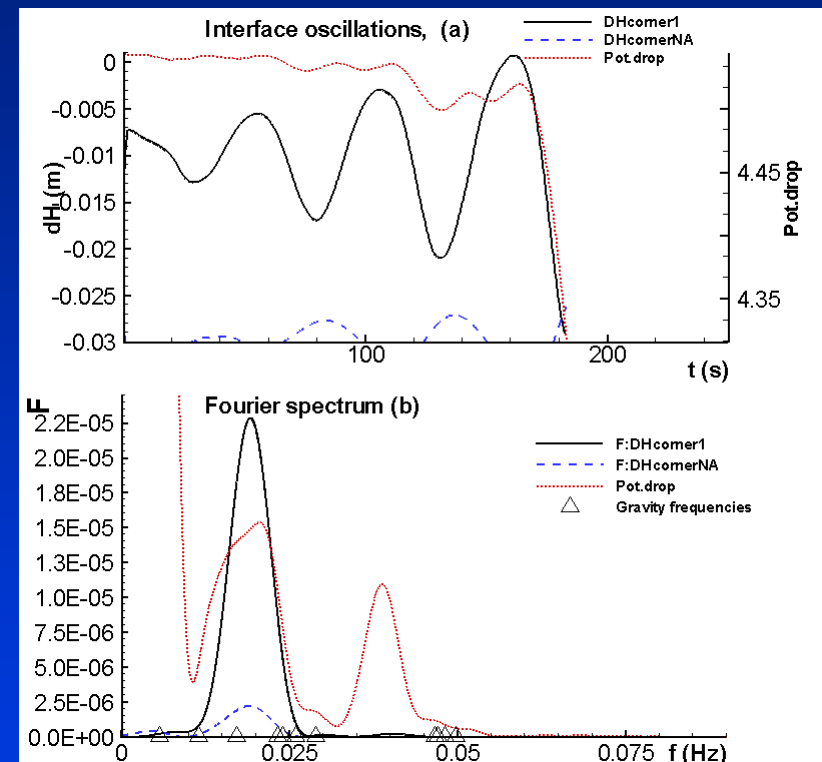
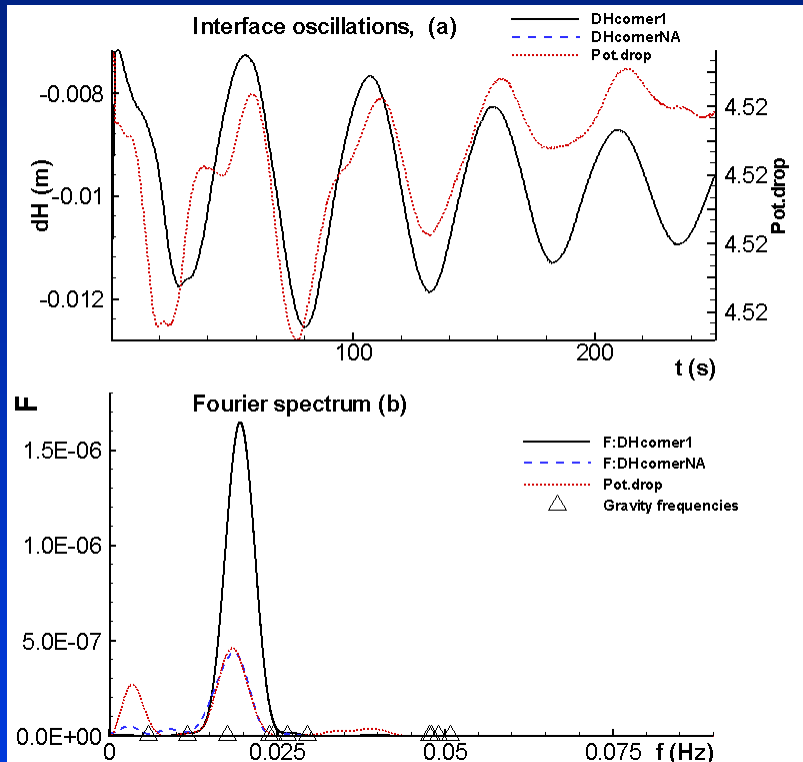


Base case minus 5 mm ACD



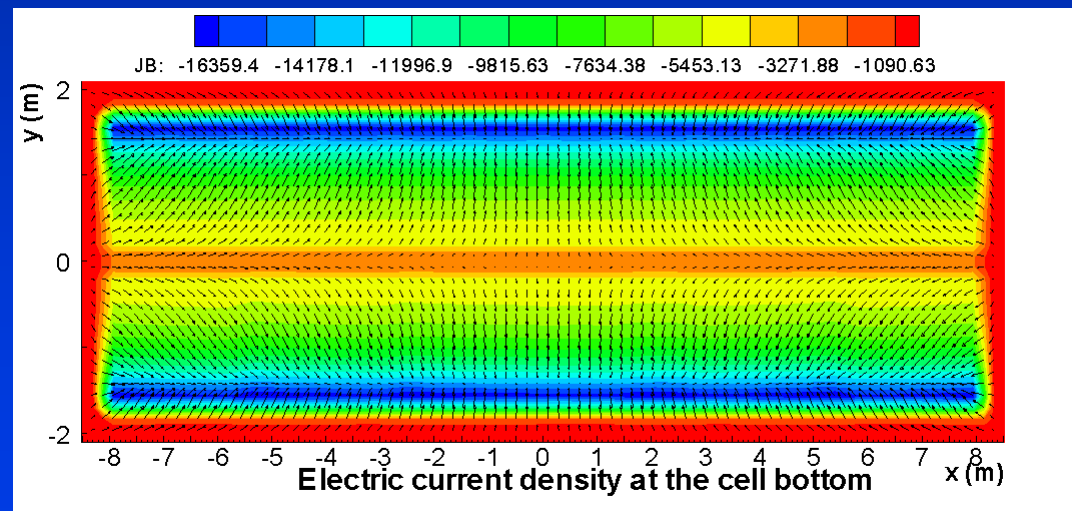
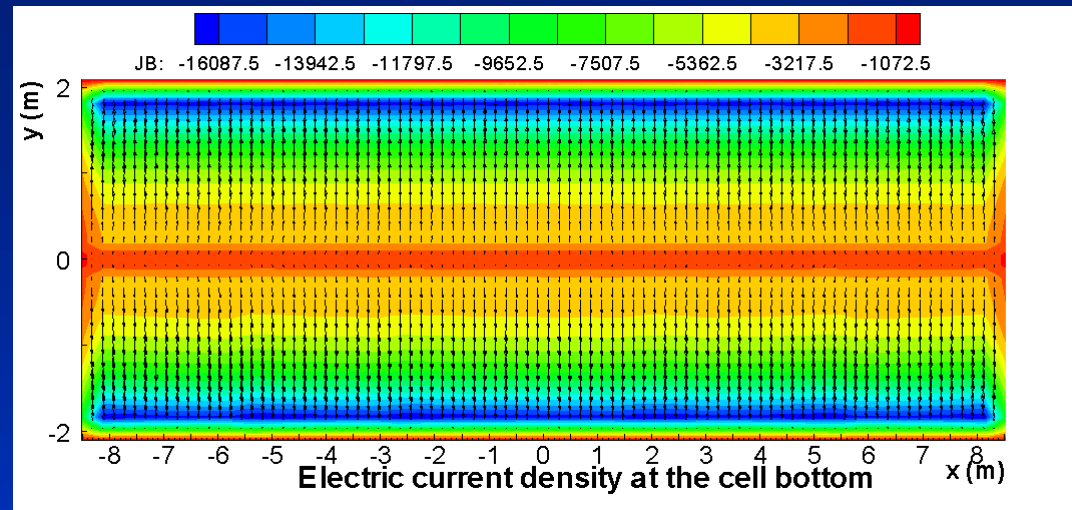
Comparison of the stability analysis with the base case on the left

Base case minus 5 cm metal pad level



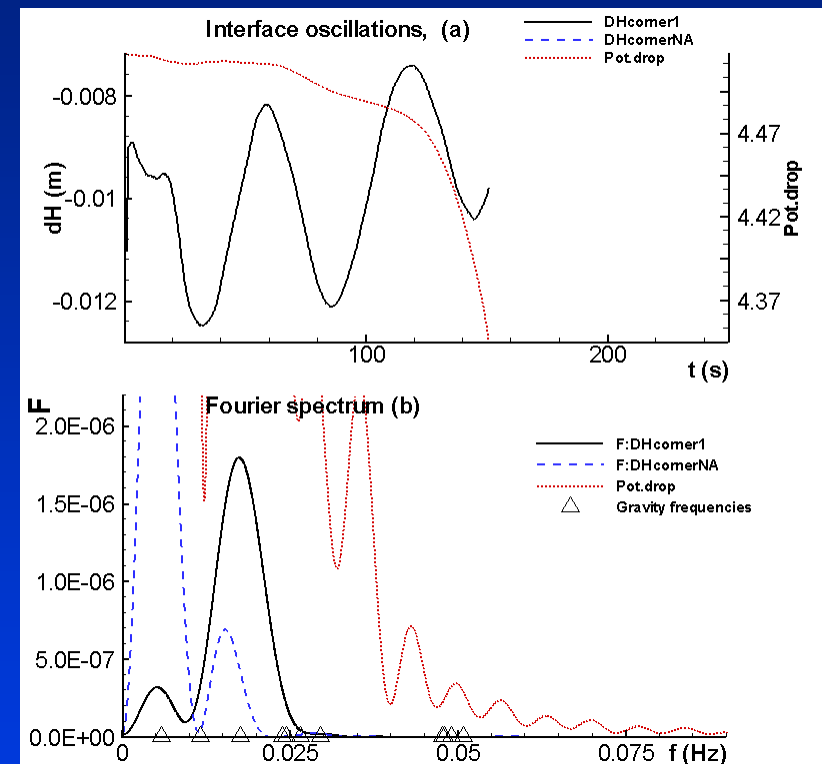
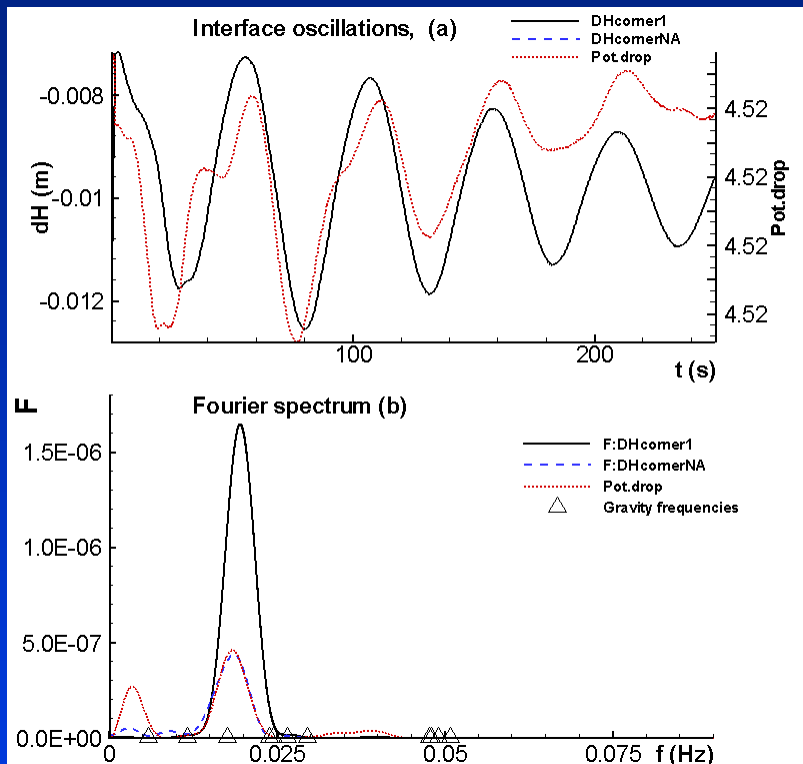
Comparison of the stability analysis with the base case on the left

Base case plus 15 cm ledge toe thickness



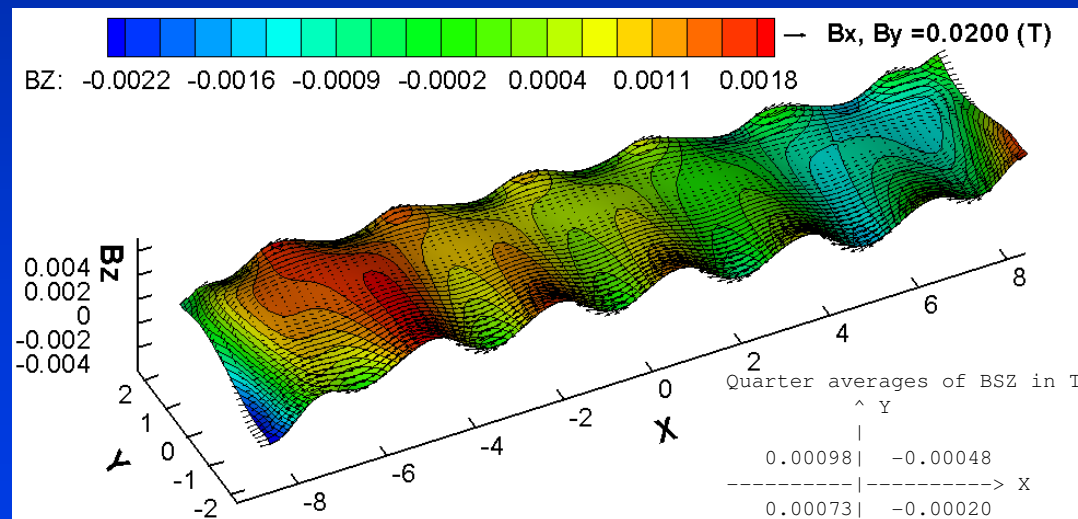
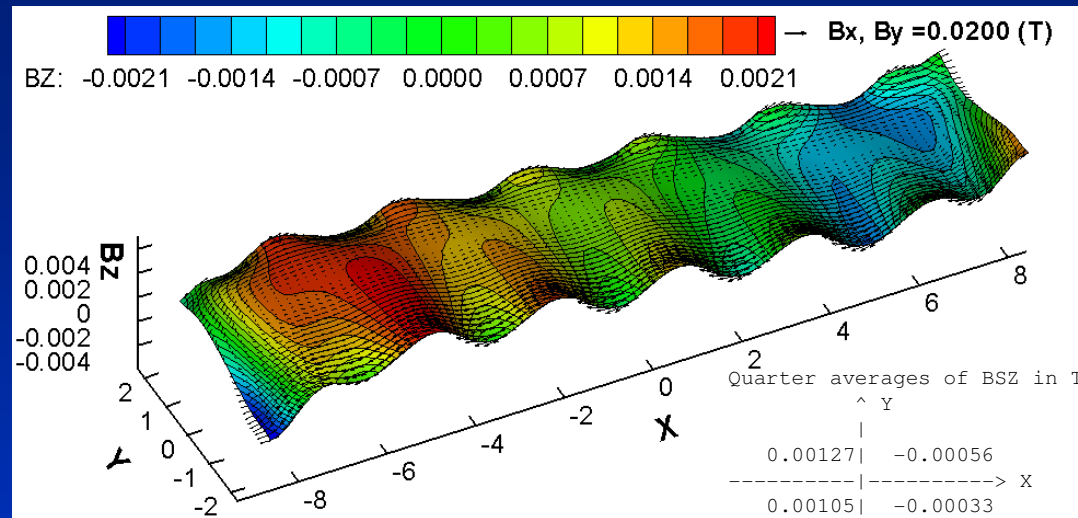
Comparison of the metal pad current density with the base case on the top

Base case plus 15 cm ledge toe thickness



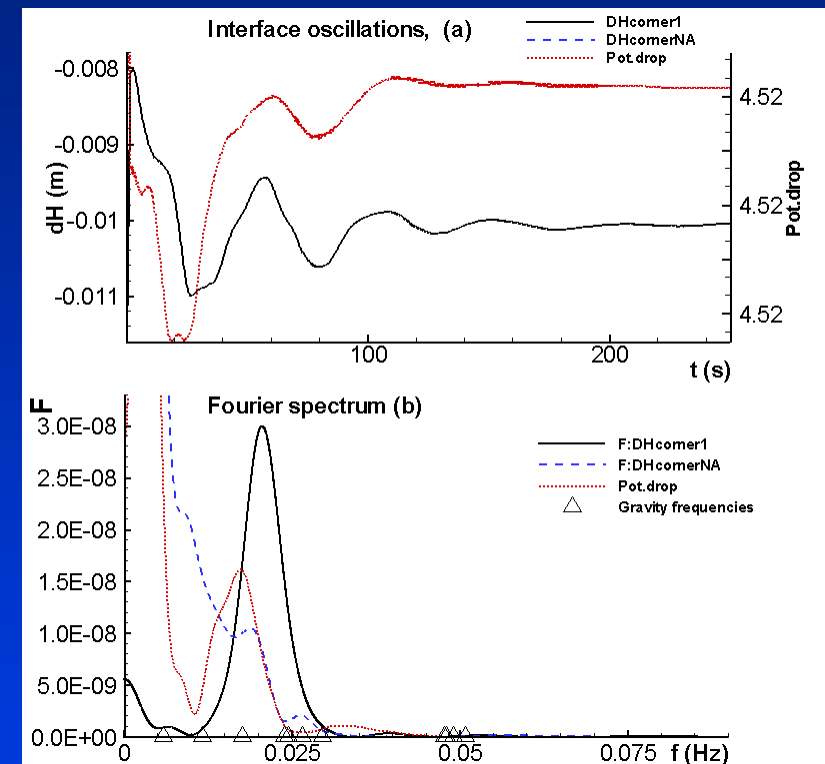
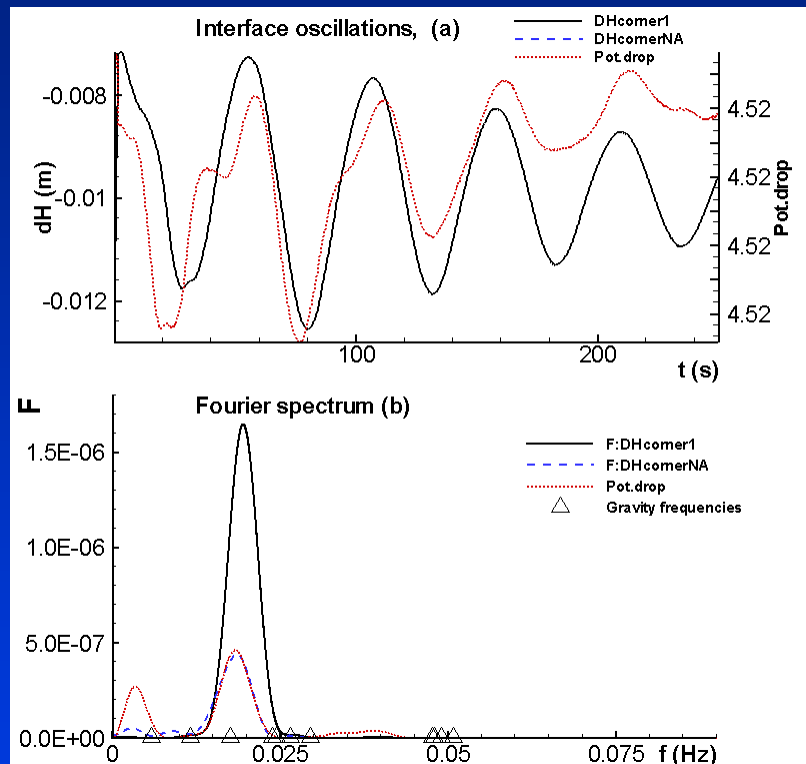
Comparison of the stability analysis with the base case on the left

Improved magnetic field case



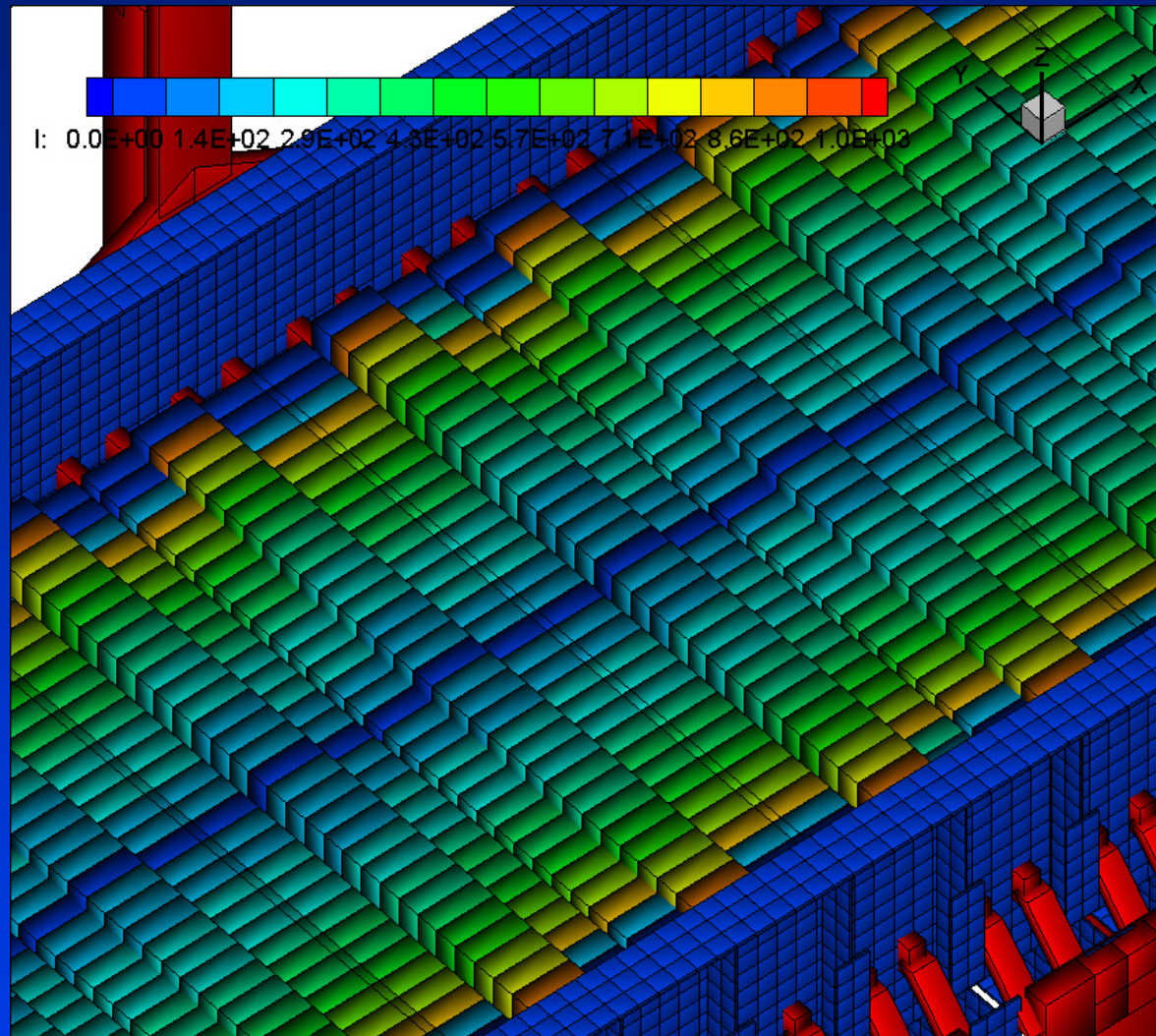
Comparison of the metal pad magnetic field with the base case on the top

Improved magnetic field case



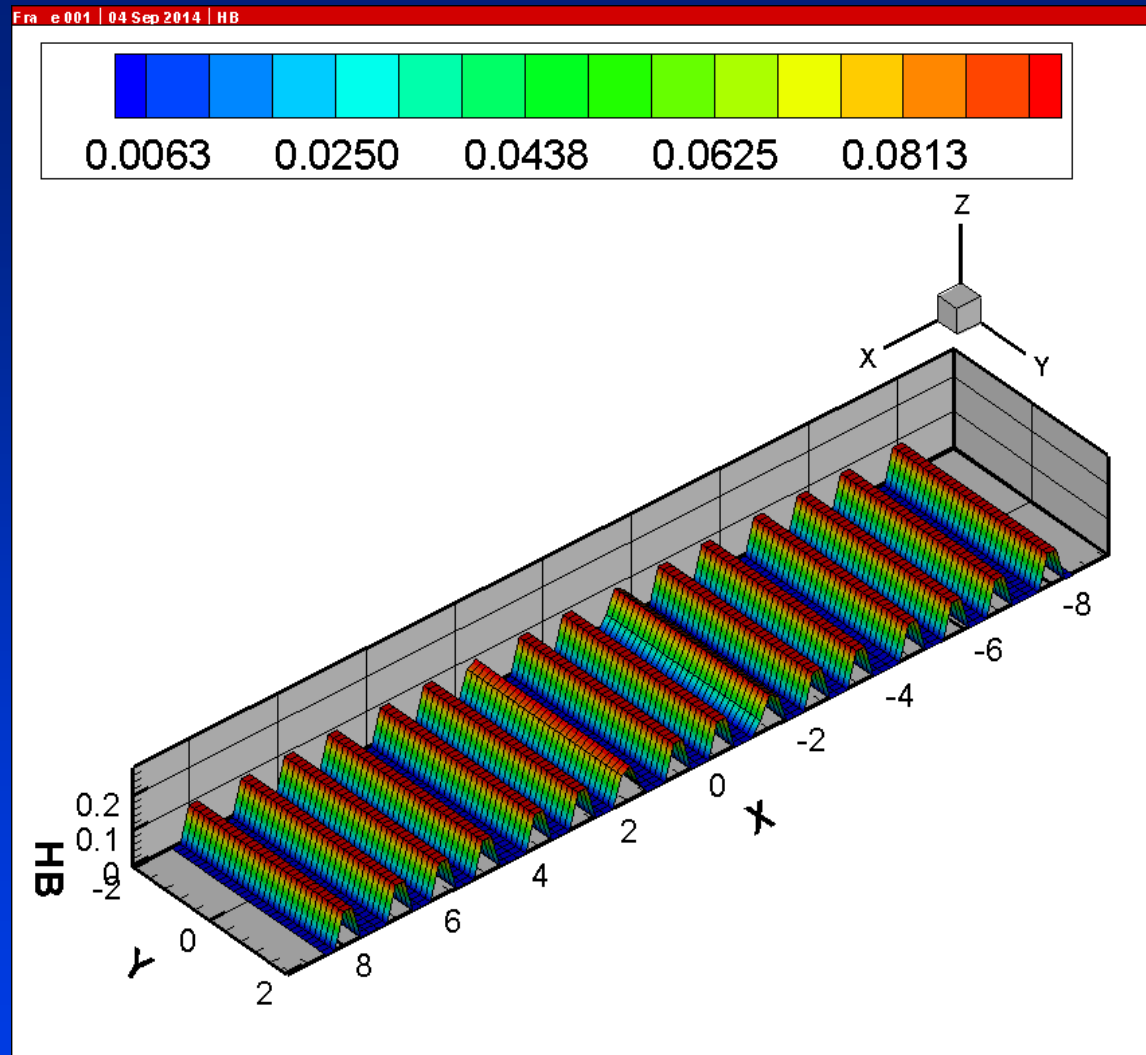
Comparison of the stability analysis with the base case on the left

Cell stability study on a cathode with lateral ridges



Geometry of the 500 kA base case model showing the current intensity solution in each conductor (in A)

Cell stability study on a cathode with lateral ridges

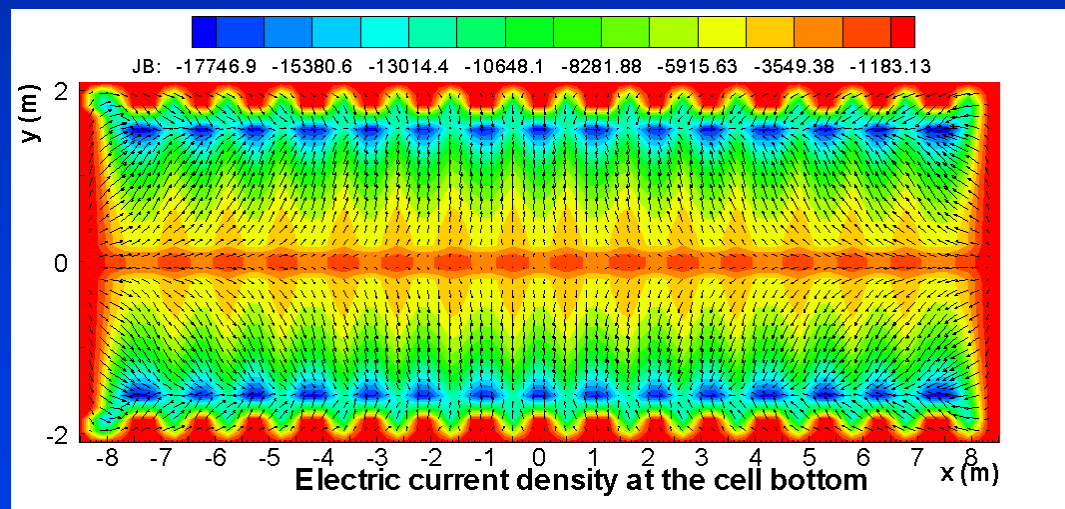
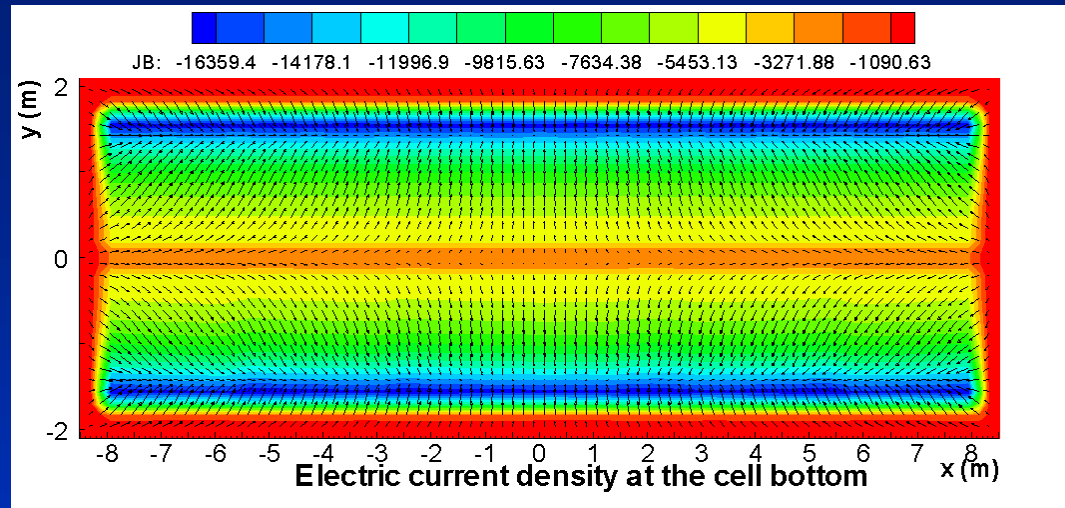


Spatial resolution of the 16 ridges geometry in the 80x30 CFD model mesh

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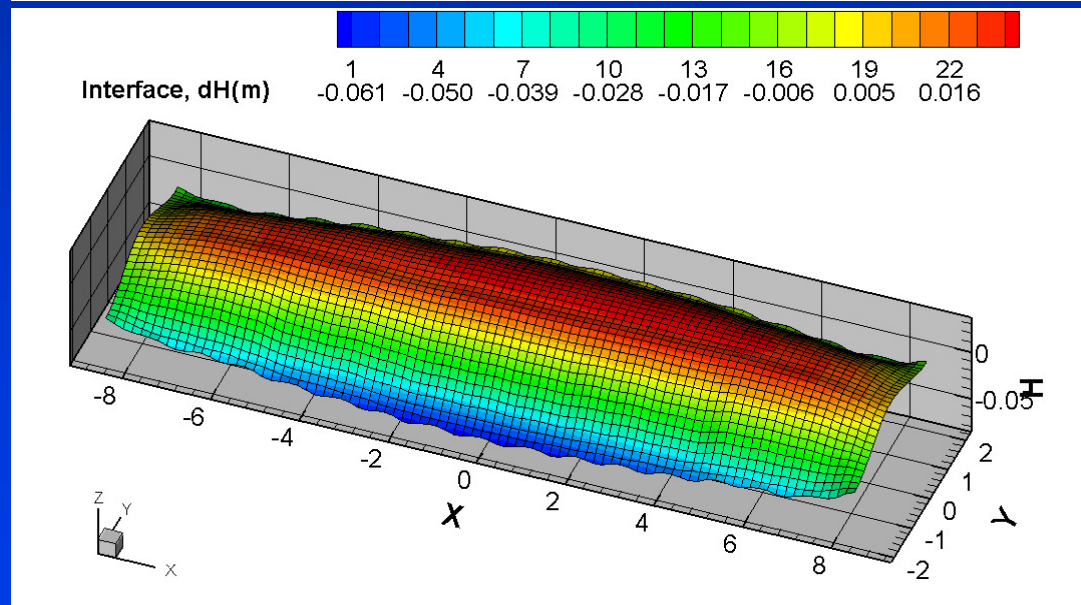
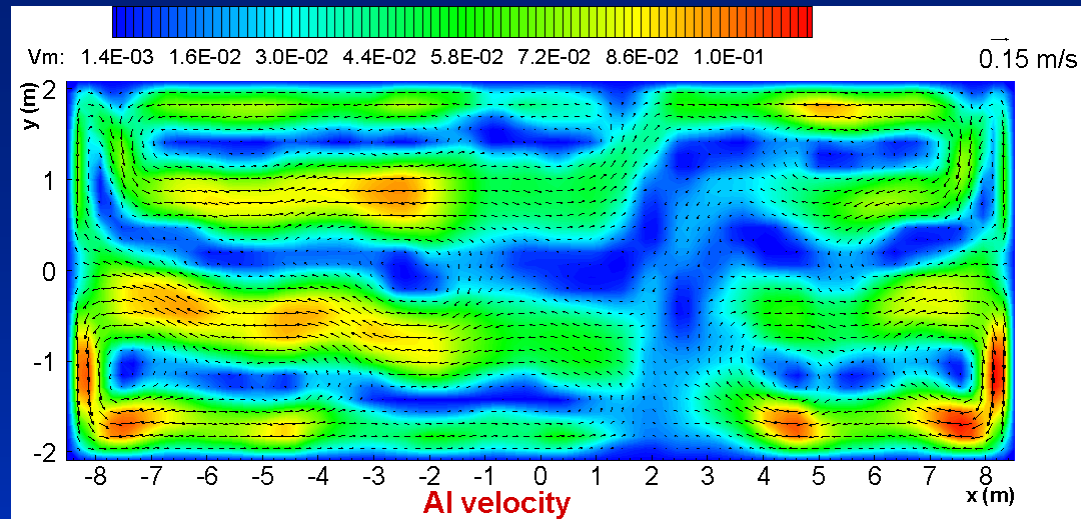


Cell stability study on a cathode with lateral ridges



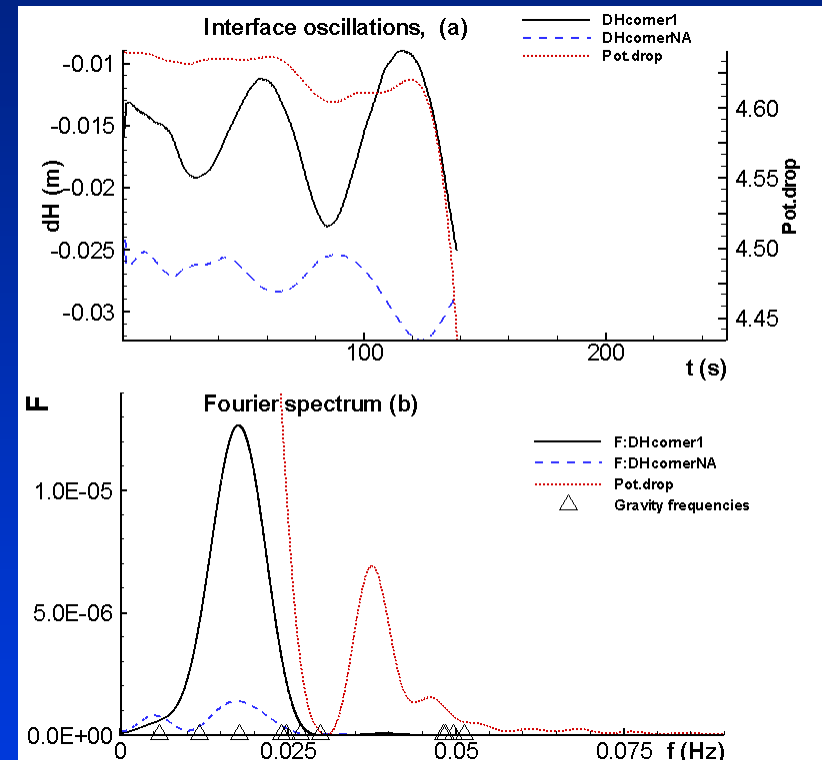
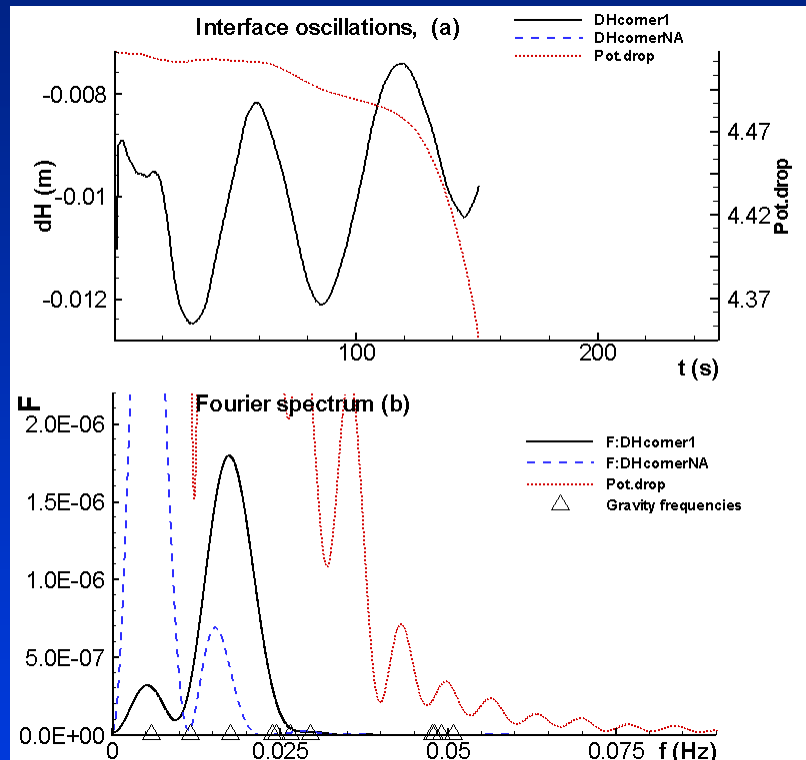
Comparison of the metal pad current density with the reference case on the top

Cell stability study on a cathode with lateral ridges



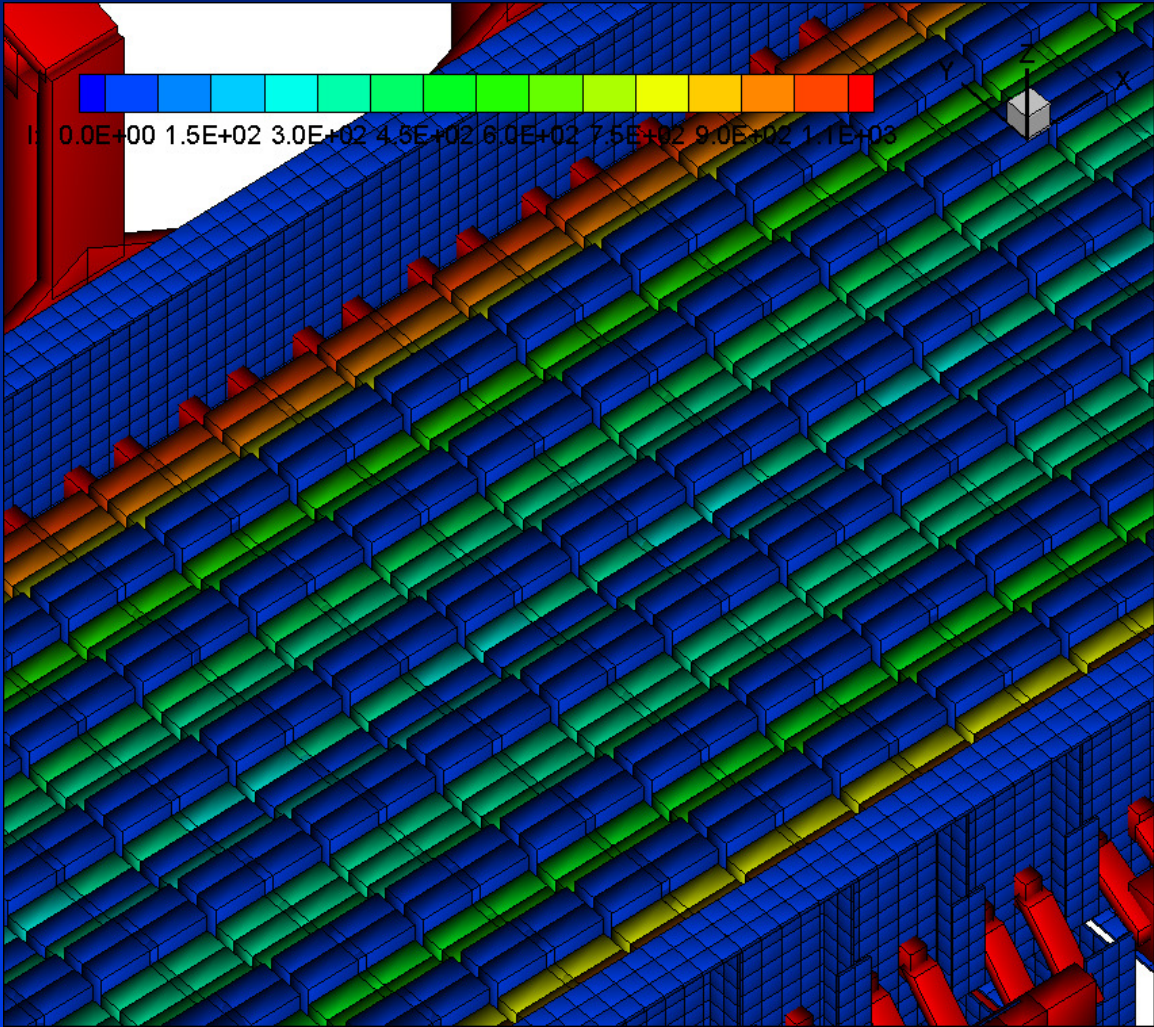
Steady state solution

Cell stability study on a cathode with lateral ridges



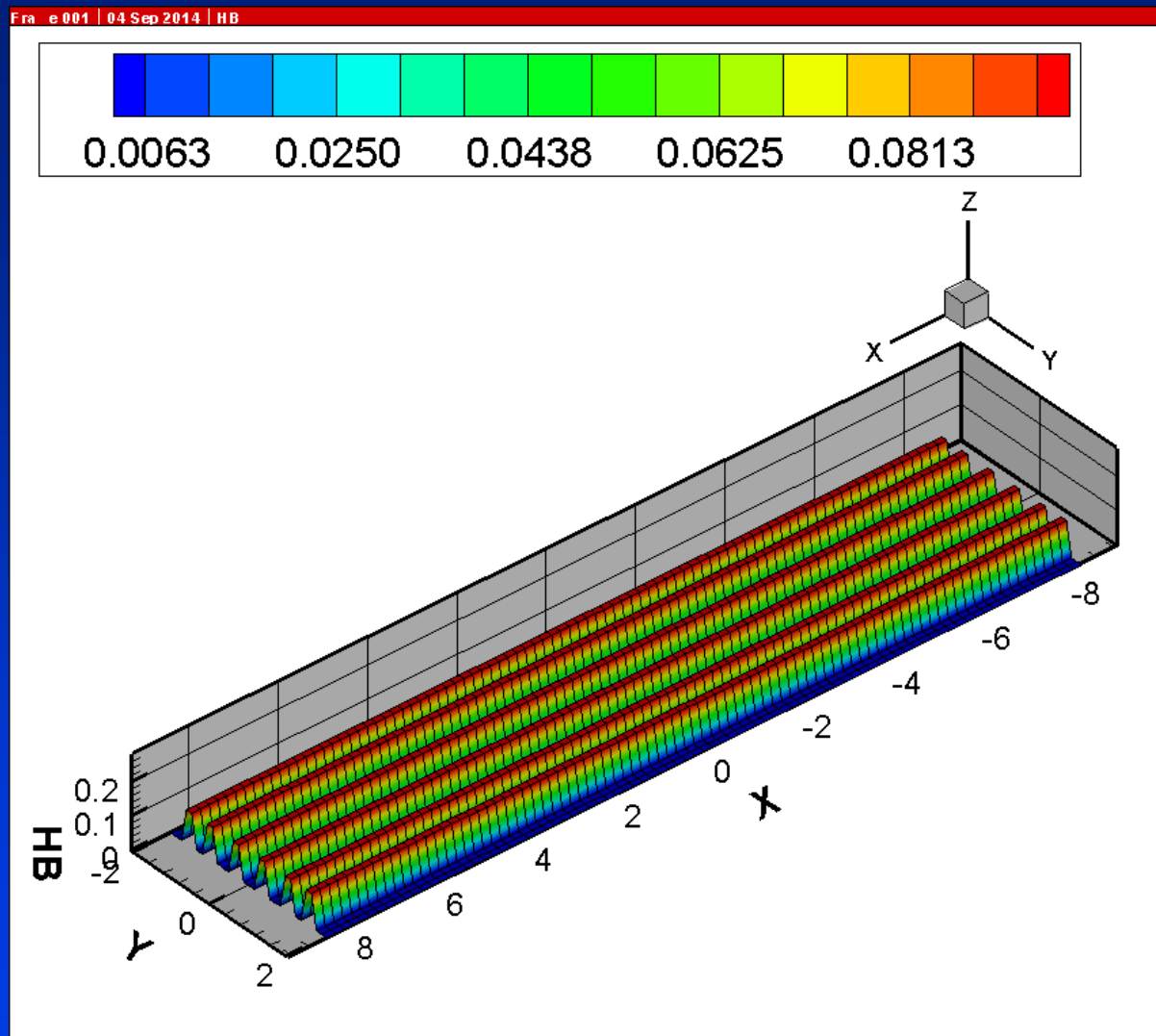
Comparison of the stability analysis with the reference case on the left

Cell stability study on a cathode with longitudinal ridges



Geometry of the 500 kA base case model showing the current intensity solution in each conductor (in A)

Cell stability study on a cathode with longitudinal ridges

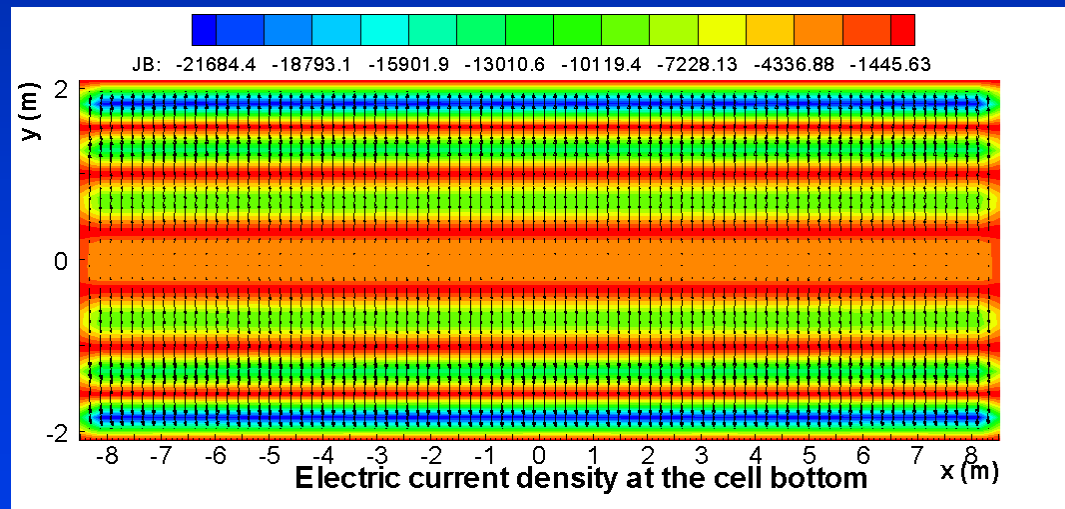
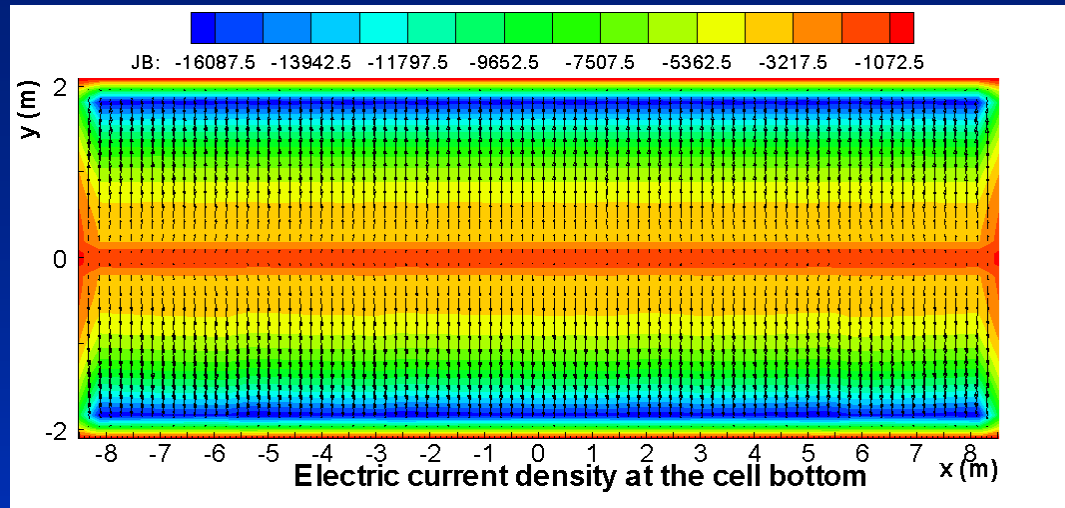


Spatial resolution of the 6 ridges geometry in the 80x30 CFD model mesh

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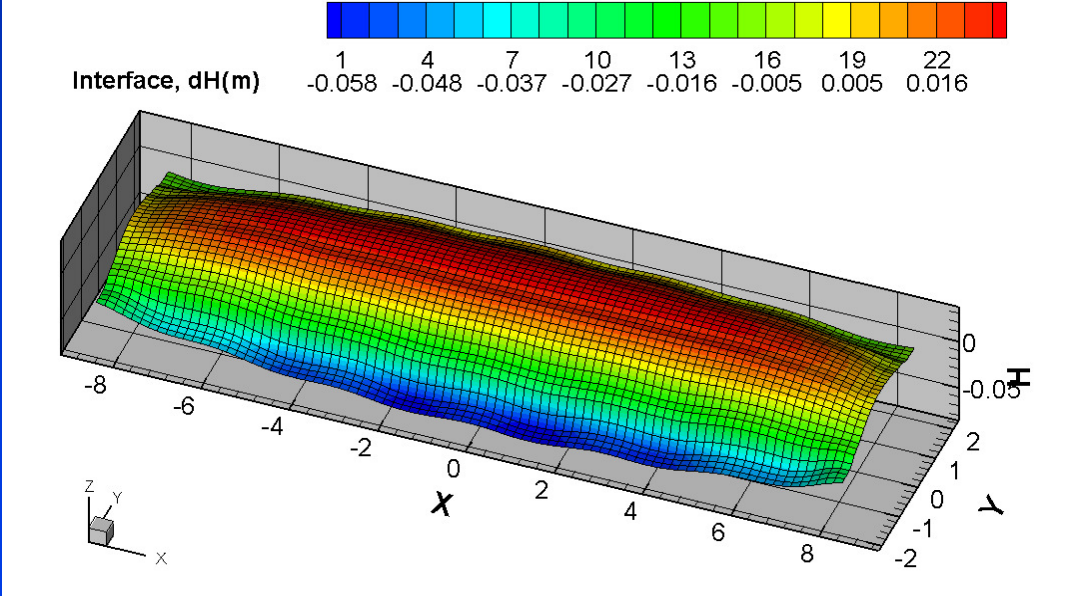
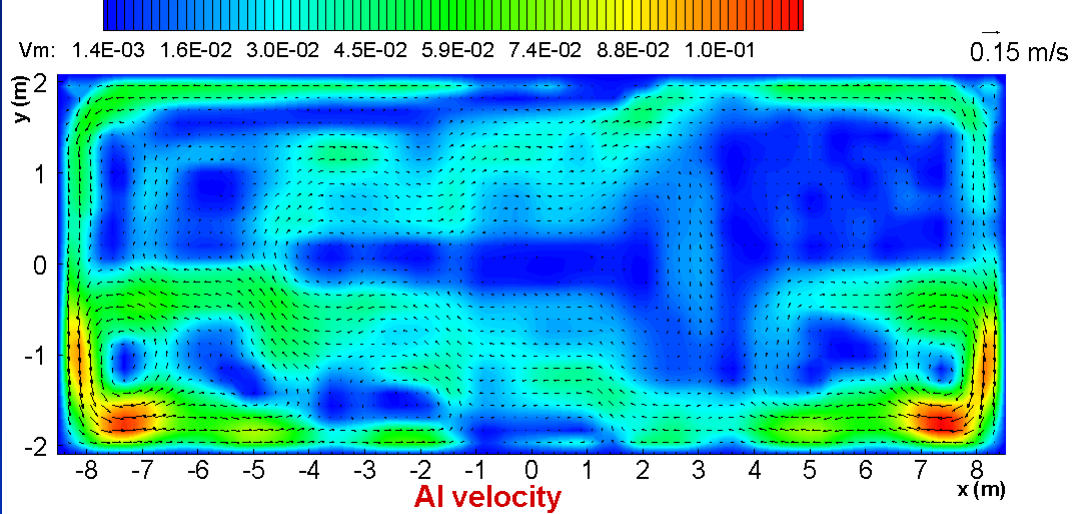


Cell stability study on a cathode with longitudinal ridges



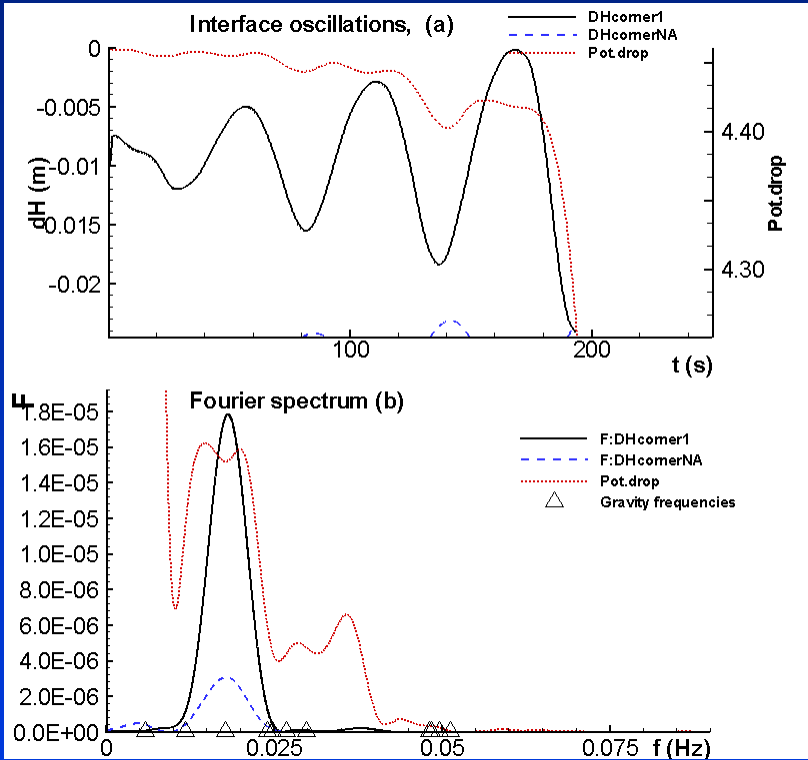
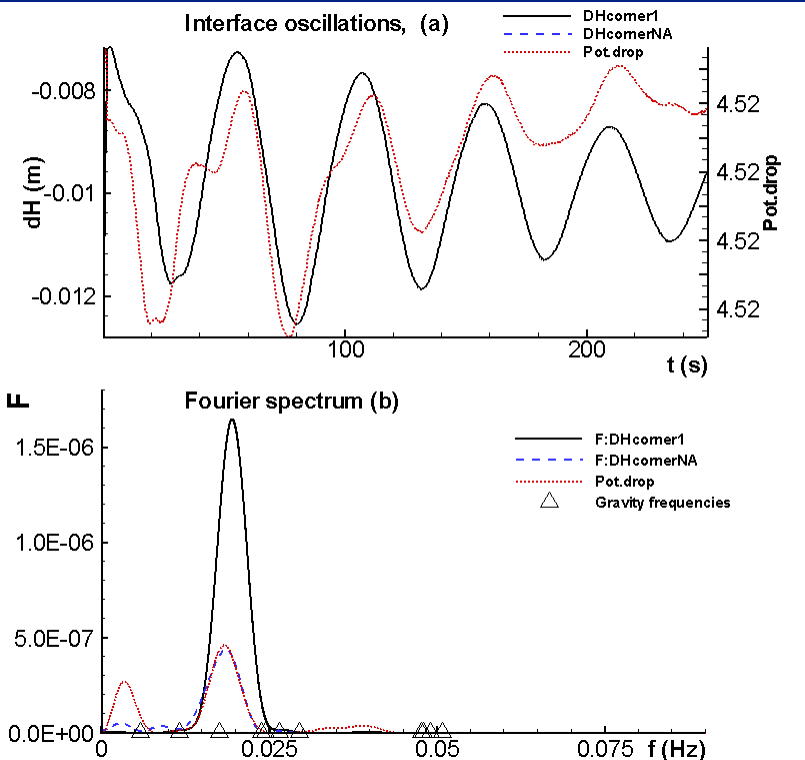
Comparison of the metal pad current density with the base case on the top

Cell stability study on a cathode with longitudinal ridges



Steady state solution

Cell stability study on a cathode with longitudinal ridges



Comparison of the stability analysis with the base case on the left



Conclusions

- A thorough cell stability study has been carried out for a standard flat cathode surface cell. As expected, reducing the ACD, reducing the metal pad level and increasing the ledge toe thickness has a destabilizing effect on the cell. As expected as well, deducing the longitudinal gradient of the B_z has a stabilizing effect on the cell.
- As reported in previous study, the prediction of MHD-Valdis is that the presence of lateral ridges should not affect much the cell stability.
- When the impact of the longitudinal ridges on the metal pad current density previously reported is taken into consideration, the prediction of MHD-Valdis is that their presence has a destabilizing effect on the cell.